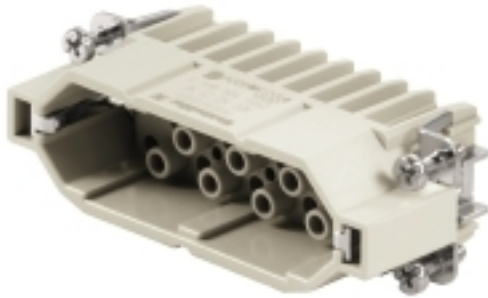


**HDC insert
HDC HD 25 MC**

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Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com



The HD series features high-density contacts and is thus ideally suited to signal processing.
The wire connection level is designed for crimp contacts.
The proven crimp connection method has been in standard use for decades.
Crimp contacts are not included in the scope of delivery of inserts.
Crimp connection

General ordering data

Type	HDC HD 25 MC
Order No.	1650810000
Version	HDC insert, Male, 250 V, 10 A, No. of poles: 25, Crimp connection, Size: 5
GTIN (EAN)	4008190299439
Qty.	1 pc(s).

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Technical data
Dimensions and weights

Length	73 mm	Length (inches)	2.874 inch
Width	23 mm	Width (inches)	0.906 inch
Height	35 mm	Height (inches)	1.378 inch
Net weight	34 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of plug	35 mm	Total length base	73 mm
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General data

Conductor cross-section	2.5 mm ²	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation resistance	10 ¹⁰ Ω
Material	Copper alloy	No. of poles	25
Plugging cycles, gold	≥ 500	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	10 A
Rated impulse voltage (DIN EN 61984)	4 kV	Rated voltage (DIN EN 61984)	250 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	HD
Size	5	Surface finish	Silver passivated, gold
Type	Male	UL 94 flammability rating	V-0
Volume resistance	≤ 4mΩ		

Connection data PE

Blade size, crosshead	size PZ 1	Blade size, slotted (PE connection)	SD 0.6 x 3.5, SD 0.8 x 4.0
Connection type PE		Cross-section for connected conductor, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, min.	0.5 mm ²
	Screw connection	Rated cross-section	2.5 mm ²
Fixing screw	M 4	Tightening torque, max. PE connection	1.5 Nm
Stripping length PE connection	10 mm	Wire connection cross section, finely stranded, max.	2.5 mm ²
Tightening torque, min. PE connection	1.2 Nm	Wire connection cross-section, finely stranded, min.	0.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, max.	2.5 mm ²	Wire cross section, AWG (PE), min.	AWG 20
Wire cross section, AWG (PE), max.	AWG 14	Wire cross-section, solid, min.	0.5 mm ²
Wire cross-section, solid, max.	2.5 mm ²		

Version

Conductor cross-section, max.	2.5 mm ²	Conductor cross-section, min.	0.14 mm ²
Material	Copper alloy	Size	5
Stripping length, rated connection	8 mm	Surface finish	Silver passivated, gold
Type of connection	Crimp connection	Volume resistance	≤ 4mΩ
Wire connection cross section AWG, max.	AWG 14	Wire connection cross section AWG, min.	AWG 26

Data sheet

**HDC insert
HDC HD 25 MC**

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Technical data

Classifications

ETIM 3.0	EC001121	ETIM 4.0	EC001121
ETIM 5.0	EC001121	ETIM 6.0	EC001121
UNSPSC	30-21-18-01	eClass 5.1	27-14-34-19
eClass 6.2	27-26-12-04	eClass 7.1	27-44-02-05
eClass 8.1	27-44-02-05	eClass 9.0	27-44-02-05

Product information

Descriptive text ordering data	Please use this insert type doubled for size 7 (50-pole). We recommend the use of guide pins and sockets.
Descriptive text accessories	Accessories, see chapter J - Tools, see chapter K

Approvals

Approvals



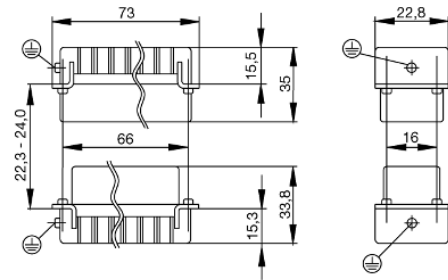
ROHS	Conform
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Data sheet

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Drawings



Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket	
M 2.5	Signal contacts			
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
M 2.9 x 0.5	Fastening screws			
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0	
M 3	Contact screws			
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm	
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0	
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	Signal contacts:			
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	PE connection via female contact			
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm	
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm	
	PE terminal			
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm	
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0	
	M 4	Contact screws		
		HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
		PE connection via male contact		
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm	
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm	
PE terminal				
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1	
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1	
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1	
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1	
M 5		PE terminal		
		HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
		S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2	
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2	
	M 6	Power contacts		
S 4/0 (Screw connection)		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm	
S 4/2		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm	
S 4/8		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm	
M 7 x 0.75	Power contacts			
	S 4	1.1 - 1.7	SW 2	
	S 6/6 (+ PE)	6 - 8	SW 4	
M 8 x 0.75	Power contacts			
	S 6/12	1.1 - 1.7	SW 2	
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4	
M10 x 1	Power contacts			
	S 4/0 (Axial connection)	2 - 3	SW 3	

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.

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