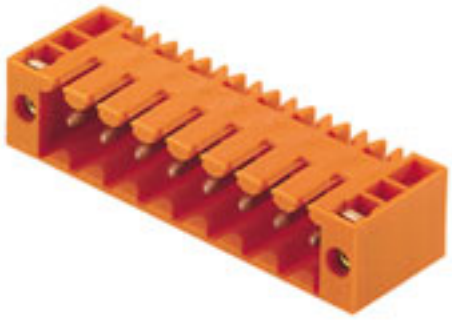
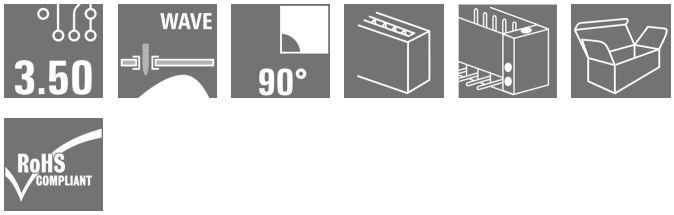
OMNIMATE Signal - series BL/SL 3.50
SL 3.50/04/90F 3.2SN OR BX

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 26
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Product image



Similar to illustration



Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Type	SL 3.50/04/90F 3.2SN OR BX
Order No.	1607060000
Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, Number of poles: 4, 90°, Solder pin length (l): 3.2 mm, tinned, orange, Box
GTIN (EAN)	4008190131661
Qty.	100 pc(s).
Product data	IEC: / 17 A UL: 300 V / 10 A
Packaging	Box

Creation date August 8, 2020 6:51:35 AM CEST

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Technical data

Dimensions and weights

Width	21	Width (inches)	0.827 inch
Height	10.7 mm	Height (inches)	0.421 inch
Height of lowest version	7.5 mm	Depth	11.1 mm
Depth (inches)	0.437 inch	Net weight	1.62 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50			
Type of connection	Board connection			
Mounting onto the PCB	THT solder connection			
Pitch in mm (P)	3.5 mm			
Pitch in inches (P)	0.138 inch			
Outgoing elbow	90°			
Number of poles	4			
Number of solder pins per pole	1			
Solder pin length (l)	3.2 mm			
Solder pin length tolerance	+0.1 / -0.3 mm			
Tolerance of solder pin position	± 0.1 mm			
Solder pin dimensions	d = 1.2 mm, Octagonal			
Solder pin dimensions = d tolerance	0 / -0,03 mm			
Solder eyelet hole diameter (D)	1.4 mm			
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm			
L1 in mm	10.5 mm			
L1 in inches	0.413 inch			
Number of rows	1			
Pin series quantity	1			
Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch			
Touch-safe protection acc. to DIN VDE 0470	IP 10			
Volume resistance	6.00 mΩ			
Can be coded	Yes			
Plugging cycles	25			
Plugging force/pole, min.	6 N			
Plugging force/pole, max.	10 N			
Pulling force / pole, min.	6 N			
Pulling force/pole, max.	10 N			
Tightening torque	Torque type	PCB, Screw flange		
	Usage information	Tightening torque	min.	0.1 Nm
			max.	0.15 Nm
		Recommended screw	Part number	PTSC KA 2.2X4.5 WN1412

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Technical data

Material data

Insulating material	PBT	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
Comparative Tracking Index (CTI)	≥ 200	Insulation strength	≥ 10^8 Ω
UL 94 flammability rating	V-0	GWFI	960 °C
Contact base material	CuSn	Contact material	CuSn
Contact surface	tinned	Layer structure of solder connection	2...4 µm Ni / 5...8 µm Sn glossy
Layer structure of plug contact	2...4 undefined Ni / 5...8 undefined Sn glossy	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	100 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	100 °C		

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	17 A
Rated current, max. number of poles (Tu=20°C)	12 A	Rated current, min. number of poles (Tu=40°C)	14.5 A
Rated current, max. number of poles (Tu=40°C)	10 A		

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	154685-1318353
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group D / UL 1059)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Packing

Packaging	Box	VPE length	45 mm
VPE width	80 mm	VPE height	154 mm

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Technical data

Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02
eClass 10.0	27-44-04-02	UNSPSC	30-21-18-10

Notes

Notes	• Additional colours on request • Gold-plated contact surfaces on request • Rated current related to rated cross-section & min. No. of poles. • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. • For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C – see Accessories). Cable gland only permitted before soldering. • Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months
IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Approvals

Approvals	
ROHS	Conform

Downloads

Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN MB DEVICE MANUF. EN FL DRIVES DE CAT 2 PORTFOLIOGUIDE EN FL BUILDING SAFETY EN FL APPL LED LIGHTING EN FL INDUSTR.CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL_INVERTER EN FL_BASE_STATION_EN FL ELEVATOR EN FL POWER SUPPLY EN FL 72H SAMPLE SER EN PO OMNIMATE EN
Engineering Data	SL.zip STEP

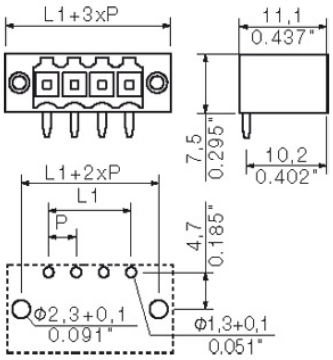
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Drawings

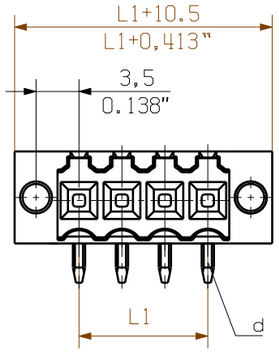
Dimensional drawing

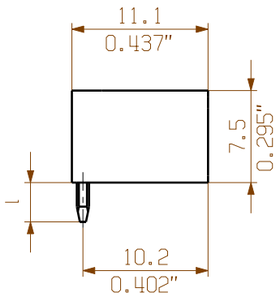


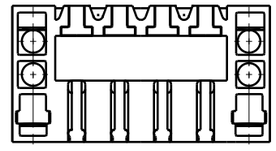
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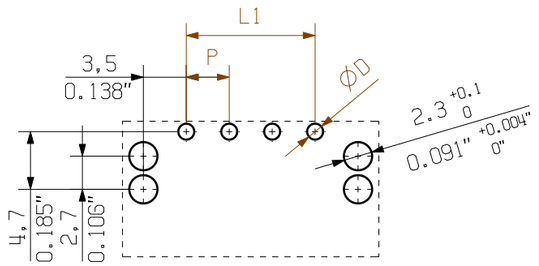
Dimensions without tolerances are no check dimensions

The English version is binding









hole pattern

P = 3.50 Raster Pitch

D = Ø1,3 +0.1 / Ø0.051" +0.1

d = 1,2mm oktogonal
0.047" octogonal

shown : SL 3.50/04/90F

pin length l/ Stiftlänge l	tolerance/ Toleranz
1,5	0,1 / -0,3
3,2	0,1 / -0,3
4,5	0,1 / -0,3

n Polzahl/ no of poles	L1	Toleranz/ tolerance L1
24	80.5	
23	77.0	
22	73.5	
21	70.0	
20	66.5	
19	63.0	+/-0.2
18	59.5	
17	56.0	
16	52.5	
15	49.0	
14	45.5	
13	42.0	
12	38.5	+/-0.15
11	35.0	
10	31.5	
9	28.0	
8	24.5	
7	21.0	
6	17.5	+/-0.1
5	14.0	
4	10.5	
3	7.0	
2	3.5	

For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The neccessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmueller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occuring of electrical, mechanical, thermic and corrosive stress will be satisfied.

General tolerance: DIN ISO 2768-mK

RoHS COMPLIANT

96310/5 06.07.17 HELIS_MA 00
Modification

Cat.no.: .

Weidmüller

3 19670 (48)
Drawing no. Issue no.

Sheet 03 of 03 sheets

	Date	Name
Drawn	21.08.2008	HELIS_MA
Responsible		AMANN_A
Checked	20.09.2017	HERTEL_S
Approved		LANG_T

Scale: 5/1

Supersedes: .

SL 3.50/../90...
STIFTLEISTE
MALE HEADER

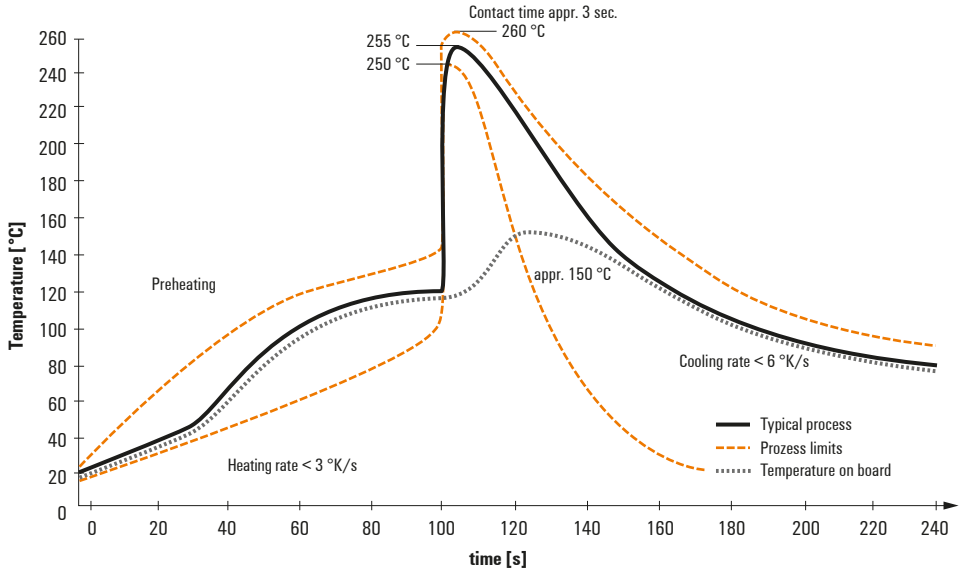
Product file: SL 3.50 7296

Wave Solder Profile

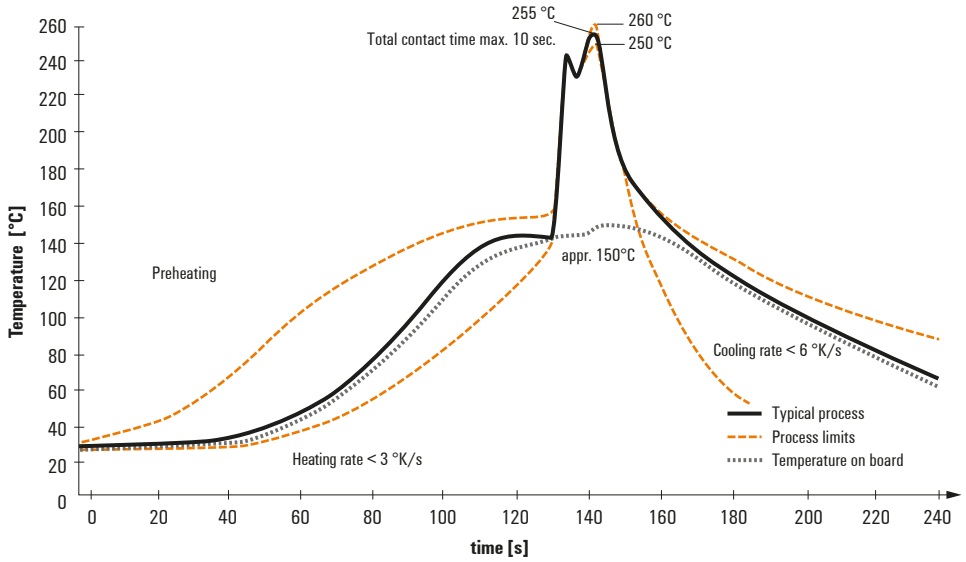
Recommended wave solderding profiles

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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:
- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.