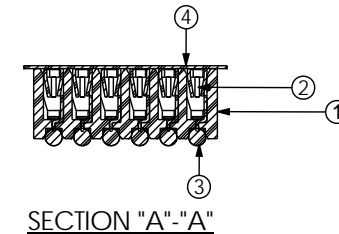
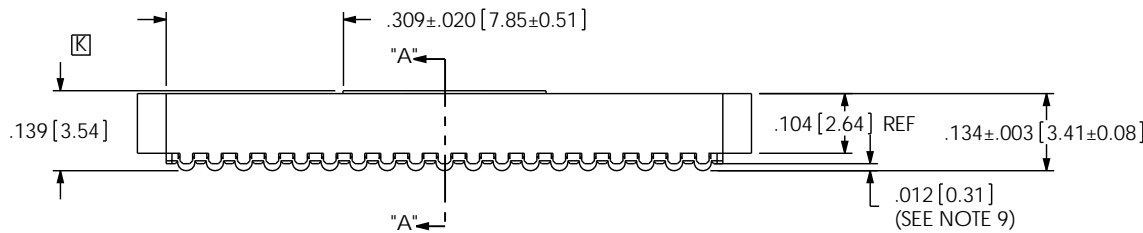
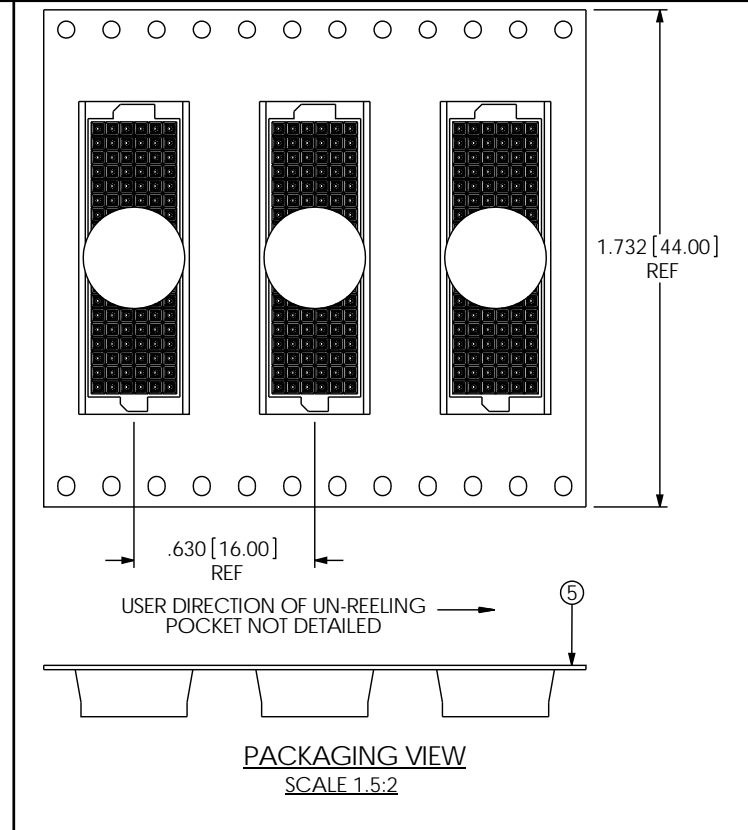
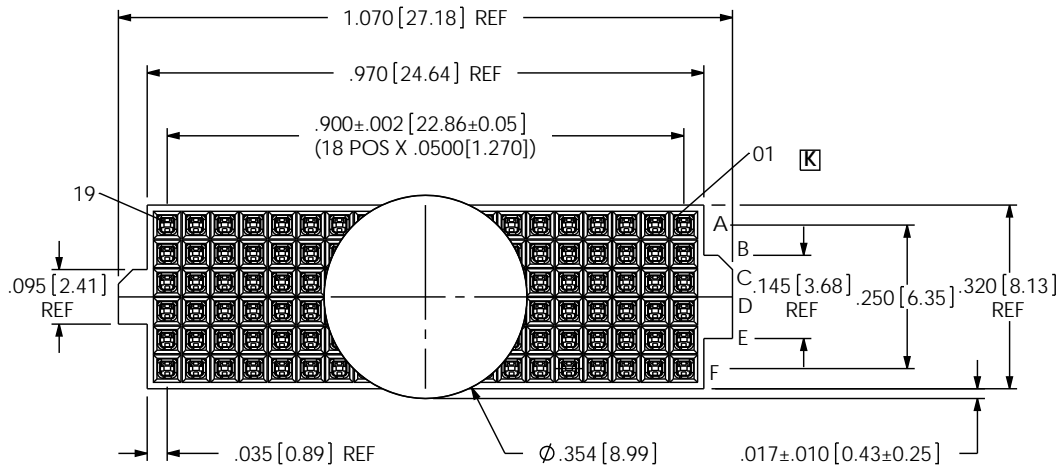


NOTES: [K]

1. USE ASP-103597-01-B BODY FOR NON-STANDARD 19 POSITION.
2. © REPRESENTS A CRITICAL DIMENSION.
3. BURR ALLOWANCE: .0005[0.013] MAX.
4. MINIMUM PUSHOUT FORCE: .5 LB.
5. MAXIMUM ALLOWABLE BOW: .002[0.05] INCH/INCH AFTER ASSEMBLY.
6. CONTACT TO BE FLUSH TO .003[0.08] RECESSED [CT-B, I-DG]
7. ONE REEL MINIMUM PLATING REQUIREMENT (85,000 CONTACTS PER REEL).
8. ALL DIMS TO BE SYMMETRICAL ABOUT THE CENTERLINE WITHIN ±.001[0.03].
9. .0025[0.064] MAX VARIATION BETWEEN SOLDERBALLS.
10. REFER TO VISUAL INSPECTION BOARD FOR SOLDERBALL APPEARANCE CHECKS.
11. THE DISTANCE FROM THE CENTER OF ANY SOLDERBALL TO THE CENTER OF ANY ADJACENT INNER PEG SHALL BE .025±.005[0.64±0.13].
12. PARTS TO BE PACKAGED IN TAPE & REEL. FOR QTY'S LESS THAN 125 PCS, NO TRAILER OR LEADER WILL BE SUPPLIED.



DO NOT SCALE FROM THIS PRINT


BY SIGNING THIS DOCUMENT YOU ARE ACCEPTING THE CONDITIONS SET WITHIN YOUR REQUIREMENTS MUST BE LISTED WITHIN THIS DRAWING. WHERE NO DIRECTION FROM THE CUSTOMER IS IDENTIFIED SAMTEC'S PROCESS REQUIREMENTS WILL BE USED.

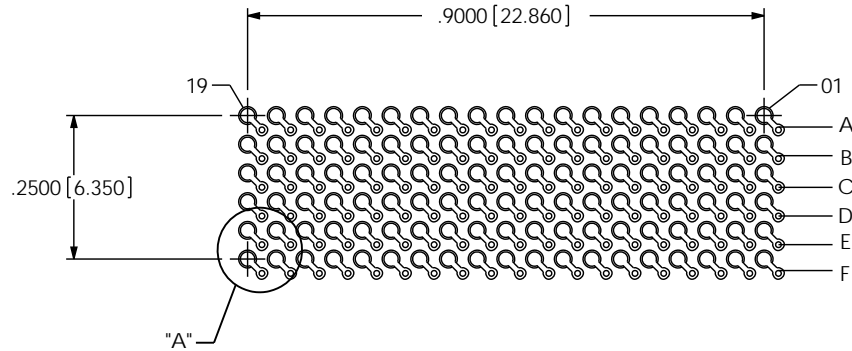
DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE: _____
 PRINTED NAME: _____
 PHONE NO.: _____
 EXCEPTIONS: _____

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ASP-103597-01-B	1.0000	UL 94 V0, COLOR: BLACK
2	C-140-03-H	114.00	PHOS BRONZE, 521 HARD TEMPER
3	SDB-030-6337	114.00	63% TIN /37% LEAD
4	K-850-650	1.0000	POLYIMIDE FILM
5	CT-ASP1132MS	1.0000	CONDUCTIVE POLYMER

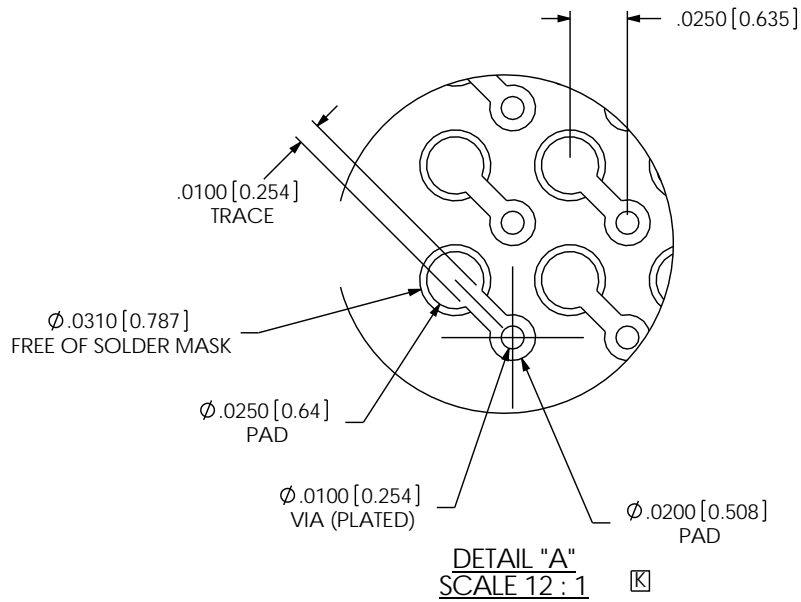
NON STANDARD		UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS ANGLES .XX: ±.01 2° .XXX: ±.005 .XXXX: ±.0020	PROPRIETARY NOTE THIS DOCUMENT CONTAINS INFORMATION CONFIDENTIAL AND PROPRIETARY TO SAMTEC, INC. AND SHALL NOT BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR DISCLOSED TO OTHERS OR USED FOR ANY PURPOSE OTHER THAN THAT WHICH IT WAS OBTAINED WITHOUT THE EXPRESSED WRITTEN CONSENT OF SAMTEC, INC.
COMPONENT	X	DO NOT SCALE DRAWING SHEET SCALE: 3:1	
ASSEMBLY		PLATING: CONTACT AREA: .000030 GOLD OVER .000050 NICKEL REMAINDER: .000003 FLASH GOLD OVER .000050 NICKEL	
TOOLING			
PROCESS			
PACKAGING			
OTHER		c:\enterprisvault\DWG\MISC\MKTG\ASP-103612-01-MKT.SLDDRW	

samtec	
520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322	
DESCRIPTION: VITA 42 (LEADED) SOCKET ASSEMBLY	
DWG. NO. ASP-103612-01	
BY: BRYANT	10/22/2002
SHEET 1 OF 2	

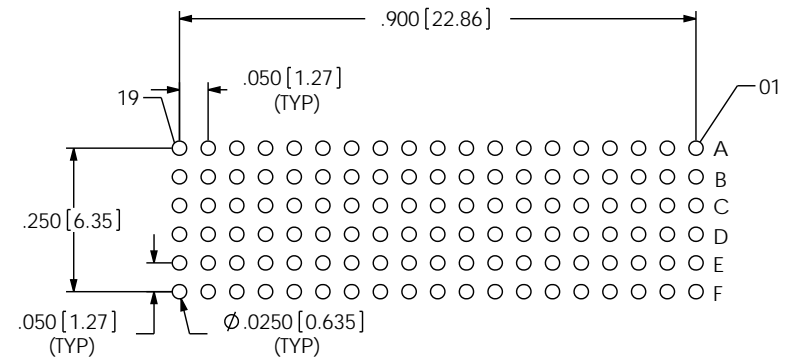
RECOMMENDED BOARD LAYOUT 



NOTE:
OUTER ROWS MAY NOT NEED VIAS - THIS IS LEFT TO
THE DISCRETION OF THE BOARD DESIGNER.



RECOMMENDED STENCIL LAYOUT
STENCIL TO BE .0060 [0.152] THICK



PROPRIETARY NOTE

THIS DOCUMENT CONTAINS INFORMATION
CONFIDENTIAL AND PROPRIETARY TO
SAMTEC, INC. AND SHALL NOT BE REPRODUCED
OR TRANSFERRED TO OTHER DOCUMENTS OR
DISCLOSED TO OTHERS OR USED FOR ANY
PURPOSE OTHER THAN THAT WHICH IT WAS
OBTAINED WITHOUT THE EXPRESSED WRITTEN
CONSENT OF SAMTEC, INC.



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

SHEET SCALE: 3:1

DESCRIPTION: VITA 42 (LEADED) SOCKET ASSEMBLY

DWG. NO. ASP-103612-01

BY: BRYANT 10/22/2002 SHEET 2 OF 2