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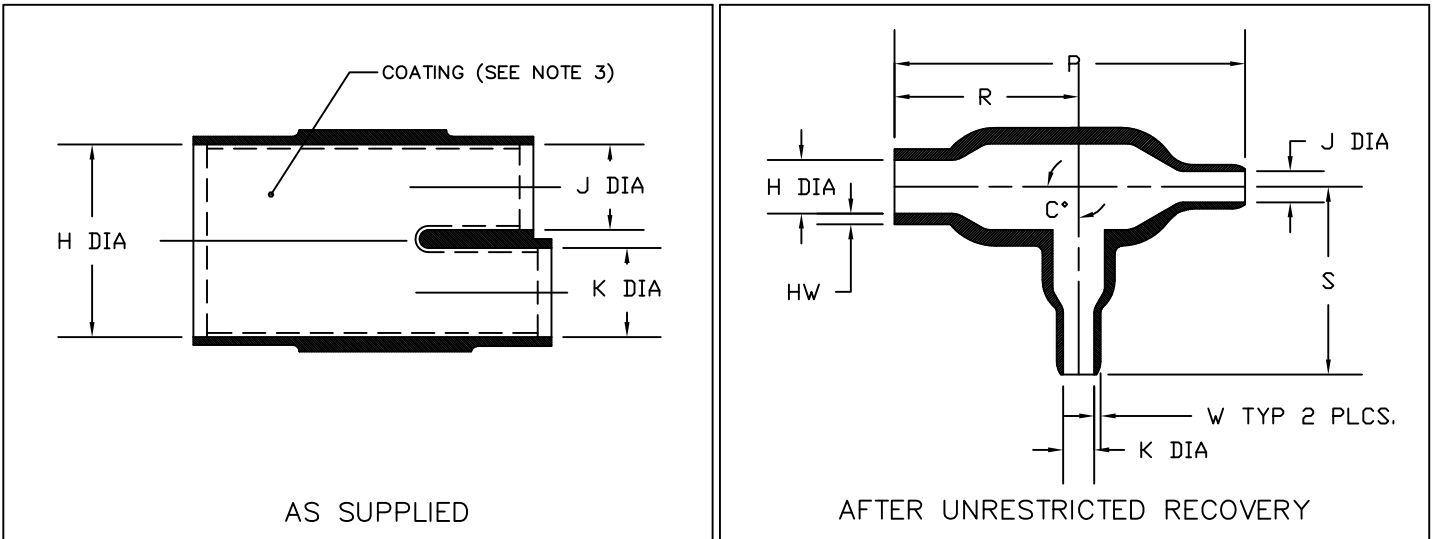
DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS)

REVISIONS

LTR	DESCRIPTION	DATE
A1	REVISED PER ECO-12-012688	07/09/2012

NOTES

- All dimensions are in $\frac{\text{inches}}{\text{[millimeters]}}$
- Dimensions appearing in table are as follows:
 - a - As Supplied
 - b - After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.



ORDERING INFORMATION

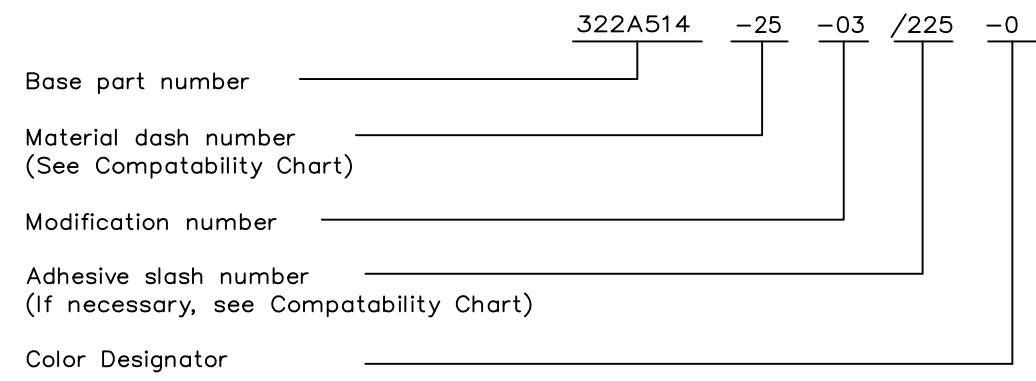


TABLE OF DIMENSIONS

PART NUMBER	H		J & K		P	R	S	W	HW	C°
	Min a	Max b	Min a	Max b	±10% b	±10% b	±10% b	±20% b	±20% b	±5° b
322A514-X-03	1.20 [30,1]	.60 [15,2]	.70 [17,8]	.35 [8,9]	2.63 [66,8]	1.30 [33,0]	1.50 [38,1]	.05 [1,27]	.09 [2,29]	90°

Raychem Molded Parts
CUSTOMER DRAWING

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE METRIC AND INCHES ARE IN BRACKETS.

DECIMAL TOLERANCES
 XXX ± 0,13 (.005)
 XX ± 0,25 (.01)
 X ± 0,50 (.10)

ANGLE TOLERANCE
 .X ± 1 DEG.

DRAWN: M Mazariegos 7/09/12
 APPROVED: D.Hurrell 7/09/12

RPN: _____
 TITLE: TRANSITION, 90°, SIDE BREAKOUT, THINWALL

CAD FILE: 322A514-X-03_CD

THIRD ANGLE PROJECTION

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SHEET 1 OF 1

COMPATABILITY CHART					
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-25	Elastomer, FluidResistant	RT-1325	/225	s-1026	Adhesive

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