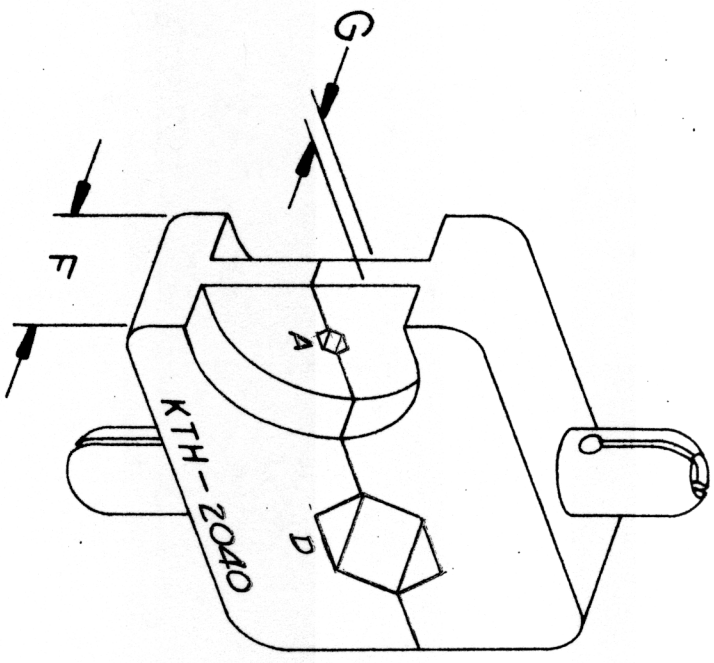


REVISIONS

ISSUE CHANGES



NOTES:
1. FOR USE WITH BELDEN 8233 CABLE,

	HEX SIZES (ACROSS FLATS)				DIE WIDTH	DIE WIDTH	DIE WIDTH	
A	B	C	D	F	G	H	I	
.074	—	—	.384	.400	.093	—	—	

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS ± .004
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICRONS INCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.
- T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

SCALE: N.T.S.

S-D

CRIMP DIE

DRAWN: CHC DATE: 22 JUL 87
APP'D: DATE:

SKINGS
ELECTRONICS CO., INC.
TUCUMCUM, NEW YORK, 10981

S-D KTH-2040