

Customer Information Sheet

DRAWING No.: H3194-XX

SHEET 2 OF 2

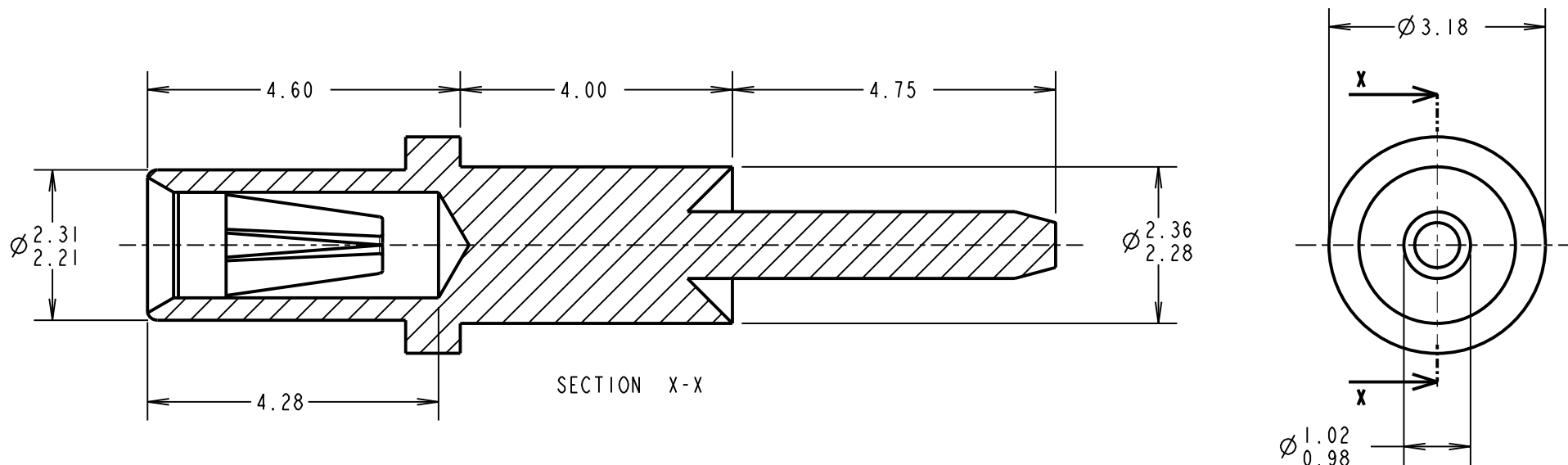
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SPECIFICATION:

MATERIAL:

CONTACT SHELL = BRASS

CONTACT CLIP = BERYLLIUM COPPER

FINISH:

01 = 4μ TIN SHELL, 0.15μ GOLD CLIP

05 = 0.1μ GOLD SHELL, 0.15μ GOLD CLIP

46 = 4μ 100% TIN SHELL, 3μ 100% TIN CLIP

ELECTRICAL:

CURRENT RATING AT 25°C = 10A MAX

CURRENT RATING AT 85°C = 7.5A MAX

CONTACT RESISTANCE = 25 MILLIOHMS MAX

MECHANICAL:

INSERTION FORCE (Ø1mm GAUGE) = 9N MAX, 3N MIN

WITHDRAWAL FORCE (Ø1mm GAUGE) = 3N MAX, 1N MIN

DURABILITY:

01, 05 = 1000 OPERATIONS

46 = 100 OPERATIONS

ENVIRONMENTAL:

OPERATING TEMPERATURE = -55°C TO +125°C

NOTES:

1. FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C009XX (LATEST ISSUE).
2. MAXIMUM CONTACT DEPTH = 3.55mm.
3. RECOMMENDED MOUNTING HOLE SIZE = Ø2.47-2.37mm.
4. RECOMMENDED PIN SIZE = Ø1.05-0.90mm.
5. MAXIMUM PIN LENGTH = 4.30mm.

ORDER CODE:

H3194-XX

FINISH:

01 = TIN SHELL, GOLD CLIP

05 = GOLD SHELL, GOLD CLIP

46 = 100% TIN SHELL & TIN CLIP

MGP	10	21.05.13	12096
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SB			
DRAWN: I. SANDY			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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TOLERANCES

X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA:

mm²

TITLE:

Ø1.00mm SOCKET ASSEMBLY

DRAWING NUMBER:

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