



DEUTSCH FDBA/HDBA Series Standard UTE 93422

HE302, HE303, NFL54130 and EN3646

Rugged Bayonet Connector Designed for
Aerospace and Harsh Environment



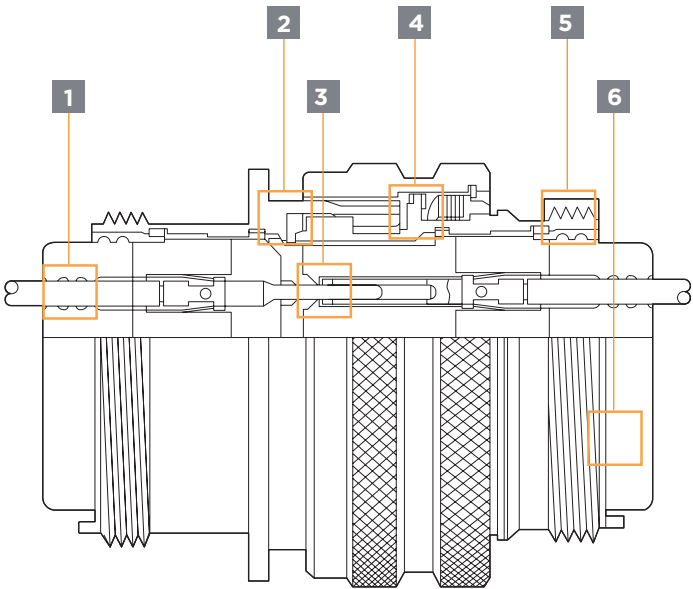
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Introduction



1. Triple wire sealing.
2. Interfacial seal ensured by compression of insert and static/dynamic seal.
3. Contacts individual sealing at coupling stage by compression of elastomer conical risers on hard insert.
4. Anti-friction washers for constant mating force.
5. Insert to shell sealing with potting.
6. Connector rear part fitted with a teeth anti-rotation system assuming an effective tightening and clamping.

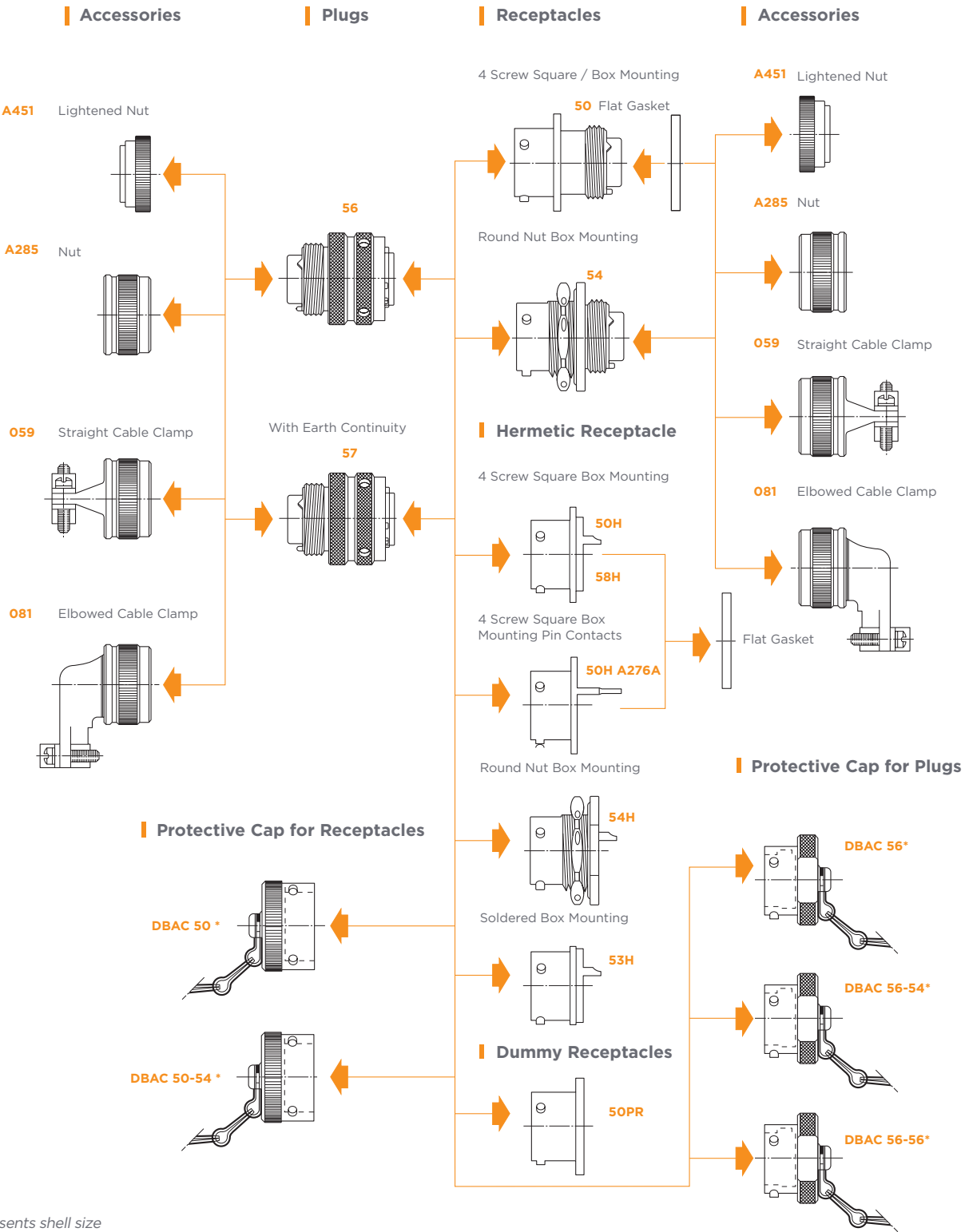
1. Bayonet coupling
2. Black Anodize, Nickel or Cadmium plated Aluminium shells. Hermetics are Nickel plated steel. Other plating options are available based on request.
3. Silicone elastomer and thermosetting resin insert. Silicone elastomer and sintered glass for hermetic.
4. RoHS (Restriction of Hazardous Substances)/REACH (Registration, Evaluation, Authorisation and Restriction of Chemicals) Compliant Black EN plating version option available in Aluminium shell.
5. Gain in weight (25%) and overall dimension (23%) compared to NAS 1599 connectors. Gain in weight (50%) for aluminium hermetic version compared to steel and stainless steel hermetic version.
6. Crimping contacts size 20, 16 and 12.
7. Solder contacts hermetic shells.
8. Contacts for printed circuit available in sealed and hermetic shells.
9. Back silicone insert on each wire to accept the new generation of aeronautic cables.
10. 9 sizes of shells and 27 arrangements available.

TE Components . . . TE Technology . . . TE Know-how . . .
AMP | AGASTAT | CII | HARTMAN | KILOVAC | MICRODOT | NANONICS | POLAMCO | Raychem
SEACON | Rochester | DEUTSCH

Empower Engineers to Solve Problems, Moving the World Forward.



Synoptic



* represents shell size



Technical Characteristics

MECHANICAL

- **Shell:**
Material: Sealed version: Aluminium alloy
Hermetic version: Stainless Steel
Plating: Black Anodize, Nickel, Cadmium or REACH (Registration, Evaluation, Authorisation and Restriction of Chemicals)/RoHS (Restriction of Hazardous Substances) Compliant Black EN.
- **Insert:**
Material: Sealed version: Thermosetting, elastomer
Hermetic version: Sintered glass insert
- **Fluid Resistance:** (in accordance with BES/SST/ELC/321/Prod. and MIL-C-26482). Skydrol oil, JP5 fuel, Engine Oils and Hydraulic Fluids
- **Pressure Resistance:**
Hermetic version: Up to 70 bars. Consult us for other pressure requirements
- **Contacts:**
Material and Plating: Sealed version: Copper alloy – Gold over nickel
Hermetic version: Ferrous alloy - Gold over nickel - Solder type^{+1.3}₀
Contact Retention: Sealed version^{+1.3}₀
 - Size 20 - 9 ^{+1.3}₋₀ daN
 - Size 16 - 11 daN
 - Size 12 - 11 daN
- **Vibrations:** In accordance with MIL-STD 202 method 204, condition B
- **Physical Shocks:**
Sealed Version: 100g 11 ms in the 3 axes
Hermetic Version: 50g in the 3 axes
- **Durability:** 500 full coupling and uncoupling cycles
- **Shielding:** 5mΩ (FDBA 57 version)

ENVIRONMENTAL CONDITIONS

- **Service Temperature:** – 55°C to + 200°C
- **Thermal Shocks:**
Sealed and Steel/Stainless Steel and Hermetic Version: 10 cycles from – 55°C to + 200°C
Aluminium Hermetic Version: 10 cycles from – 55°C to + 200°C
1 cycle 10 H/200°C
- **Sealing:**
Sealed Version: (in accordance with MIL-C-26482).
Maximum leakage ≤16 cm³/h under 2.1 bars
- **Air Leakage:**
Hermetic Version: ≤ 1.10–6 mbar.l/s under 1 bar vaccum.
- **Salt Spray:**
Hermetic Version: Nickel - 48 hours
Black Anodized-96 Hrs
Stainless Steel/Cadmium-500 hrs



ELECTRICAL

- **Withstanding Voltage:**
At sea level:
 - Service 1 - 1500 V eff. 50Hz
 - Service 2 - 2300 V eff. 50Hz
- **Service Voltage:**
Sealed Version:
 - Service 1 - 500 V eff. 50Hz
 - Service 2 - 750 V eff. 50Hz**Hermetic Version:** 500 V eff. 50 Hz
- **Insulation Resistance:**
Sealed Version: ≤ to 5000 MΩ to 25°C and 60% HR
Hermetic Version: ≥ to 5000 MΩ to 25°C and 60% HR
- **Contacts Maximum Current:**
Sealed and Aluminium Hermetic Version:
 - Size 20 : 7.5 A max.
 - Size 16 : 13 A max.
 - Size 12 : 23 A max.**Stainless Steel and Steel Hermetic Version:**
 - Size 20 : 5 A max.
 - Size 16 : 10 A max.
 - Size 12 : 17 A max.
- **Contact Resistance:**
Sealed and Aluminium Hermetic Version:
 - Size 20 : 3 mΩ under max intensity
 - Size 16 : 2 mΩ under max intensity
 - Size 12 : 1.5 mΩ under max intensity**Stainless Steel and Steel Hermetic Version:**
 - Size 20 : 21 mΩ under max intensity
 - Size 16 : 14 mΩ under max intensity
 - Size 12 : 11 mΩ under max intensity
- **Allowed Wires Section:**
Sealed Version:
 - Size 20 : 0.21 to 0.60 mm²
 - Size 16 : 0.60 to 1.34 mm²
 - Size 12 : 1.91 to 3.18 mm²**Hermetic Version:**
 - Size 20 : 0.21 to 0.93 mm²
 - Size 16 : 0.60 to 0.91 mm²
 - Size 12 : 1.91 to 3.18 mm²
- **Diameter Over Insulation Sheath:**
Sealed Version:
 - Size 20 : 0.71 to 2.11 mm
 - Size 16 : 1.20 to 2.62 mm
 - Size 12 : 1.93 to 4.01 mm



Part Numbering System

DEUTSCH PART NUMBERING SYSTEM

Example of order :	FDBA	*4	H	**	-	**	P	N	-	K	***
CONNECTOR TYPE											
Standard and hermetic											
Aluminium hermetic version											
VERSION											
5 Standard											
6 Stainless steel nickel plating											
7 Passivated stainless steel											
SHELL TYPE											
*0 Square flange receptacle											
*3 Solder receptacle. hermetic only											
*4 Jam-nut mounting receptacle											
*6 Plug											
*7 Plug with RFI (RADIO FREQUENCY INTERFERENCE) fingers											
*8 Large square flange. hermetic only											
* Stainless steel. consult us											
VERSION											
H Hermetic											
Without index Sealed											
SHELL SIZE											
08-10-12-14-16-18-20-22-24											
ARRANGEMENTS											
(See page 7)											
CONTACT TYPE											
P Male contact											
S Female contact											
INSERT CLOCKING POSITION											
N Normal											
W-X-Y-Z Others											
INDEX											
Connector evolution											
SPECIAL MODIFICATIONS											
059 Straight cable clamp											
081 Elbowed Cable Clamp											
090 Delivery without contact											
A246 Size 20 contact in accordance with ASNE											
A499 Nickel version connector											
A838 Olive drab cadmium											
B246 Hybrid arrangement size 20 & 16. in accordance with ASNE											
A377 PC tail connector											

For other PC tail options, consult TE Connectivity representative



EN3646 PART NUMBERING SYSTEM

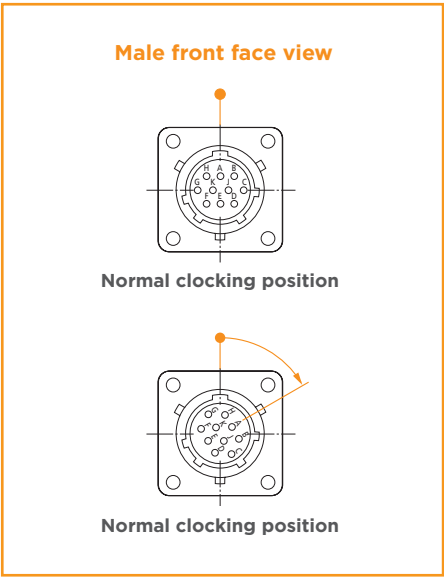
Example of order :	EN3646	*	*	10	-	06	-	M	N
CONNECTOR TYPE									
CONNECTOR MODEL									
A Black anodized aluminium									
RS Nickel-plated aluminium alloy. plug with ground-ing-spring-system Screening ring									
WS with grounding-spring-system screening ring									
Y Hermetic receptacle. in passivated stainless steel									
SHELL TYPE									
0 Sealed or hermetic square flange receptacle									
6 Plug									
7 Sealed or hermetic Jam nut mounting receptacle									
SHELL SIZE									
08-10-12-14-16-18-20-22-24									
ARRANGEMENTS									
(See page 10)									
CONTACT TYPE									
M Male standard contact									
F Female standard contact									
A Male contact undelivered									
B Female contact undelivered									
C Special male contact size 20									
D Special female contact size 20									
INSERT CLOCKING POSITION									
N Normal									
W-X-Y-Z Others									



Key Orientation

Clocking position is normal when the insert vertical axis is intermingled with the shell keyway axis. An unkeying can be performed between 2 connectors of same layout by angular displacement of one of the inserts in its shell.

This insert rotation is made in the clockwise for pin layouts and in the counter clockwise for socket layouts. Angular displacements on the hereafter table give clocking positions W - X - Y - or Z (see table).



Arrangements	Clocking position in degrees				Contacts sizes				Service Voltage (see page 7)
	W	X	Y	Z	20	16	12	8	
8-3A / 8-98	60	210	-	-	3	-	-	-	1
8-33	90	-	-	-	3	-	-	-	1
8 E1*	-	-	-	-	-	-	-	1	
10-6	90	-	-	-	6	-	-	-	1
12-3	-	-	180	-	-	3	-	-	2
12-8	90	112	203	292	8	-	-	-	1
12-10	60	155	270	295	10	-	-	-	1
14-4	45	-	-	-	-	-	4	-	1
14-5	40	92	184	273	-	5	-	-	2
14-12	43	90	-	-	8	4	-	-	1
14-15	17	110	155	234	14	1	-	-	1
14-19	30	165	315	-	19	-	-	-	1
16-8	54	152	180	331	-	8	-	-	2
16-21	-	-	-	-	16	5	-	-	1
16-26	60	-	275	338	26	-	-	-	1
18-11	62	119	241	340	-	11	-	-	1
18-32	85	138	222	265	32	-	-	-	1
20-16	238	318	333	347	-	16	-	-	2
20-39	63	144	252	333	37	2	-	-	1
20-41	45	126	225	-	41	-	-	-	1
22-12	-	-	-	6	-	-	12	-	1
22-21	16	135	175	349	-	21	-	-	2
22-41	39	135	264	-	27	14	-	-	1
22-55	30	142	226	314	55	-	-	-	1
24-19	30	165	315	-	-	-	19	-	2
24-31	90	225	255	-	-	31	-	-	1
24-61	90	180	270	324	61	-	-	-	1

* 8 E1 arrangement used only with coax, twinax, triax, quadrax, and optical contacts.



Arrangements

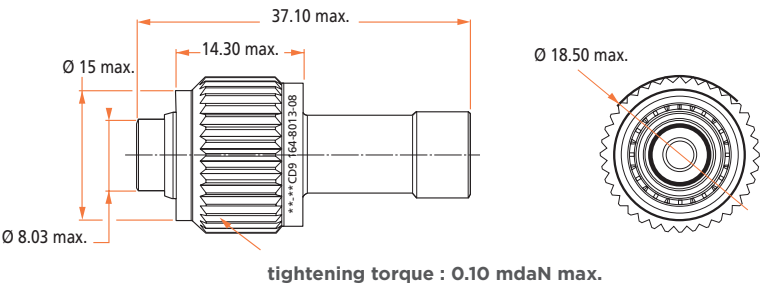
MALE INSERT VIEWED FROM FRONT FACE.

8-3A/8-98 3 contacts size 20		8-33 3 contacts size 20		8 E1 1 contact Quadrax	
10-6 6 contacts size 20		12-3 3 contacts size 16		12-8 8 contacts size 20	
12-10 10 contacts size 20		14-4 4 contacts size 12		14-5 5 contacts size 16	
14-12 8 contacts size 20 4 contacts size 16		14-15 14 contacts size 20 1 contacts size 16		14-19 19 contacts size 20	
16-8 8 contacts size 16		16-21 16 contacts size 20 5 contacts size 16		16-26 26 contacts size 20	
18-11 11 contacts size 16		18-32 32 contacts size 20		20-16 16 contacts size 16	
20-39 37 contacts size 20 2 contacts size 16		20-41 41 contacts size 20		22-12 12 contacts size 12	
22-21 21 contacts size 16		22-41 27 contacts size 20 14 contacts size 16		22-55 55 contacts size 20	
24-19 19 contacts size 12		24-31 31 contacts size 16		24-61 61 contacts size 20	

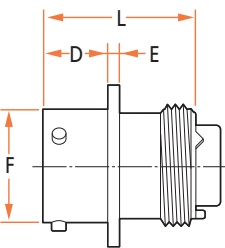


Receptacles

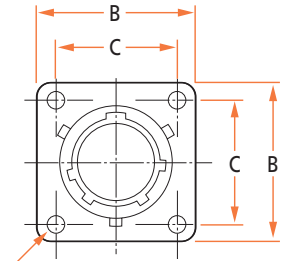
Rear Accessory 164-8013-** for Receptacle FDBA 50-8 E1 PN 090



SQUARE FLANGE
Without Nut FDBA 50



Sealed version



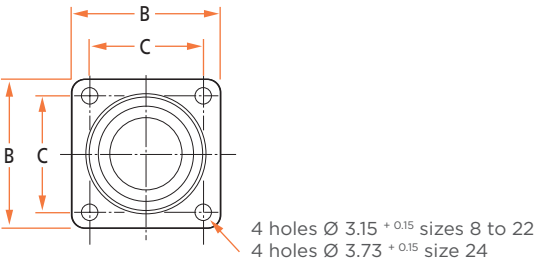
4 holes Ø 3.15 + 0.15 sizes 8 to 22
4 holes Ø 3.73 + 0.15 size 24

Size	08	10	12	14	16	18	20	22	24
B max.	21.00	24.25	26.60	29.00	31.30	33.70	36.85	39.95	43.15
C ± 0.1	15.08	18.26	20.62	23.02	24.58	26.98	29.36	31.76	34.92
D ± 0.15	11.13	11.13	11.13	11.13	11.13	11.13	14.85	14.85	15.70
E max.	1.45	1.45	1.45	1.45	1.45	1.45	2.25	2.25	2.25
F max.	12.03	15.01	19.07	22.24	25.42	28.60	31.77	34.94	38.12
L max.	25.50	25.50	25.50	25.50	25.50	25.50	27.95	27.95	27.95

Dimensions in mm



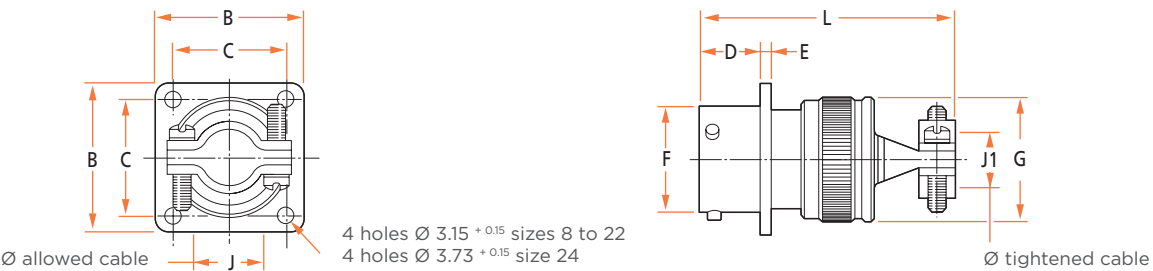
With Nut FDBA 50-**-A285



Size	08	10	12	14	16	18	20	22	24
B max.	21.00	24.25	26.60	29.00	31.30	33.70	36.85	39.95	43.15
C ± 0.1	15.08	18.26	20.62	23.02	24.58	26.98	29.36	31.76	34.92
D ± 0.15	11.13	11.13	11.13	11.13	11.13	11.13	14.85	14.85	15.70
E max.	1.45	1.45	1.45	1.45	1.45	1.45	2.25	2.25	2.25
F max.	12.03	15.01	19.07	22.24	25.42	28.60	31.77	34.94	38.12
G max.	15.65	18.65	21.80	25.00	28.25	30.95	34.15	37.30	40.45
L max.	31.45	31.45	31.45	31.45	31.45	31.45	33.85	33.85	33.85
Max. rear accessory tightening torque	0.35 daN	0.40 daN	0.50 daN	0.60 daN	0.65 daN	0.70 daN	0.75 daN	0.80 daN	0.90 daN

Dimensions in mm

With Straight Cable Clamp FDBA 50-** 059

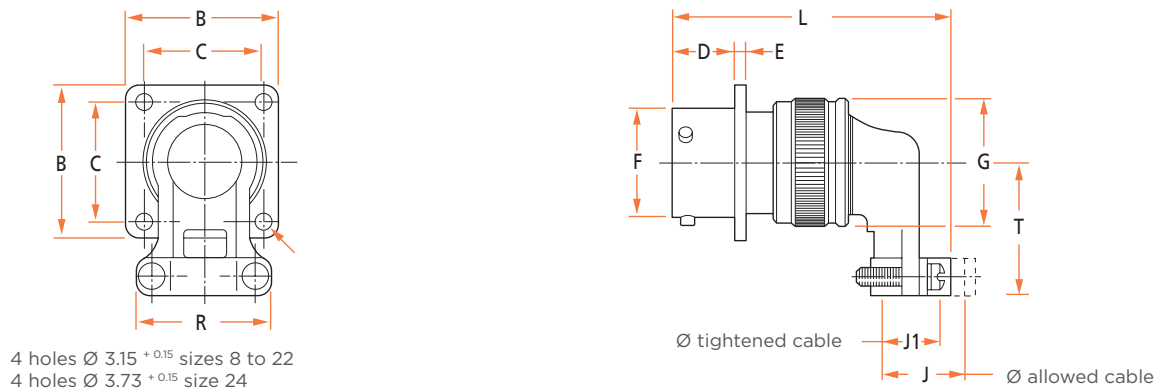


Size	08	10	12	14	16	18	20	22	24
B max.	21.00	24.25	26.60	29.00	31.30	33.70	36.85	39.95	43.15
C ± 0.1	15.08	18.26	20.62	23.02	24.58	26.98	29.36	31.76	34.92
D ± 0.15	11.13	11.13	11.13	11.13	11.13	11.13	14.85	14.85	15.70
E max.	1.45	1.45	1.45	1.45	1.45	1.45	2.25	2.25	2.25
F max.	12.03	15.01	19.07	22.24	25.42	28.60	31.77	34.94	38.12
G max.	15.65	18.65	21.80	25.00	28.25	30.95	34.15	37.30	40.45
J1 max.	5.15	7.25	10.55	12.05	15.85	17.95	21.05	24.25	27.45
J max.	6.80	7.95	12.75	14.60	17.80	19.80	23.00	26.10	28.80
L max.	40.40	40.40	40.40	46.40	46.40	46.40	48.85	48.85	48.85
Max. rear accessory tightening torque	0.35 daN	0.40 daN	0.50 daN	0.60 daN	0.65 daN	0.70 daN	0.75 daN	0.80 daN	0.90 daN

Dimensions in mm



With Elbowed Cable Clamp FDBA 50-** 081

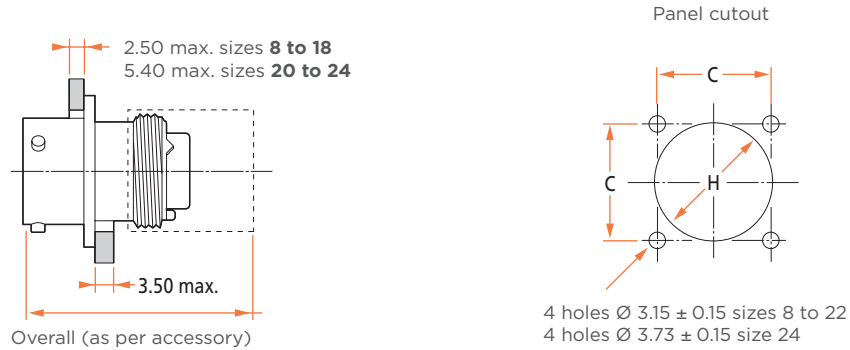


Size	08	10	12	14	16	18	20	22	24
B max.	21.00	24.25	26.60	29.00	31.30	33.70	36.85	39.95	43.15
C ± 0.1	15.08	18.26	20.62	23.02	24.58	26.98	29.36	31.76	34.92
D ± 0.15	11.13	11.13	11.13	11.13	11.13	11.13	14.85	14.85	15.70
E max.	1.45	1.45	1.45	1.45	1.45	1.45	2.25	2.25	2.25
F max.	12.03	15.01	19.07	22.24	25.42	28.60	31.77	34.94	38.12
G max.	15.65	18.65	21.80	25.00	28.25	30.95	34.15	37.30	40.45
J1 max.	5.15	7.25	10.55	12.05	15.85	17.95	21.05	24.25	27.45
J max.	6.80	7.95	12.75	14.60	17.80	19.80	23.00	26.10	28.80
L max.	43.80	46.15	49.60	51.85	55.25	58.70	64.50	67.60	70.70
R max.	17.40	20.20	23.60	25.50	29.70	32.60	36.00	39.20	42.80
T max.	20.70	22.00	23.80	25.30	26.80	28.30	29.90	31.60	33.20
Max. rear accessory tightening torque	0.35 daN	0.40 daN	0.50 daN	0.60 daN	0.65 daN	0.70 daN	0.75 daN	0.80 daN	0.90 daN

Dimensions in mm



Mounting Styles



Size	08	10	12	14	16	18	20	22	24
C ± 0.1	15.08	18.26	20.62	23.02	24.58	26.98	29.36	31.76	34.92
H +0 / -0.2	16.05	19.00	22.25	25.40	28.60	31.75	34.90	38.10	41.30

Dimensions in mm

SINGLE HOLE MOUNTING

Without Nut FDBA 54



Size	08	10	12	14	16	18	20	22	24
A max.	23.30	26.60	30.40	33.80	37.00	40.15	45.20	48.35	51.55
D ± 0.1	11.13	11.13	11.13	11.13	11.13	11.13	14.85	14.85	15.70
F max.	12.03	15.01	19.07	22.24	25.42	28.60	31.77	34.94	38.12
L max.	25.50	25.50	25.50	25.50	25.50	25.50	27.95	27.95	27.95
M max.	19.20	22.37	27.12	30.30	33.47	36.67	39.82	43.02	46.17
Max. rear accessory tightening torque	0.75 daN	1 daN	1.30 daN	1.50 daN	1.80 daN	2.10 daN	2.30 daN	2.60 daN	2.90 daN

Dimensions in mm



With Nut FDBA 54-**-A285

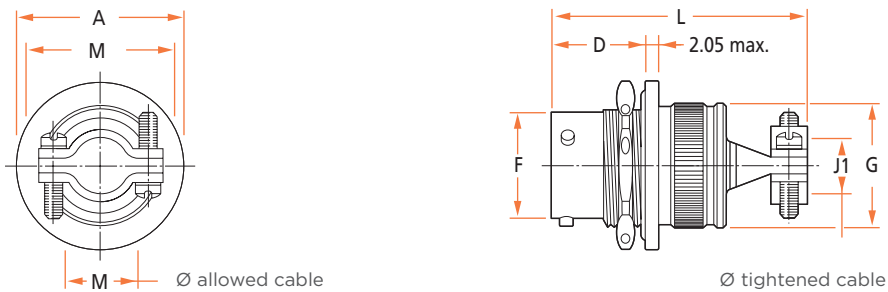


Size	08	10	12	14	16	18	20	22	24
A max.	23.30	26.60	30.40	33.80	37.00	40.15	45.20	48.35	51.55
D ± 0.1	11.13	11.13	11.13	11.13	11.13	11.13	14.85	14.85	15.70
F max.	12.03	15.01	19.07	22.24	25.42	28.60	31.77	34.94	38.12
G max.	15.65	18.65	21.80	25.00	28.25	30.95	34.15	37.30	40.45
L max.	31.45	31.45	31.45	31.45	31.45	31.45	33.85	33.85	33.85
M max.	19.20	22.37	27.12	30.30	33.47	36.67	39.82	43.02	46.17
Max. lightened nut jam nut mounting tightening torque	0.75 daN	1 daN	1.30 daN	1.50 daN	1.80 daN	2.10 daN	2.30 daN	2.60 daN	2.90 daN
Max. rear accessory tightening torque	0.35 daN	0.40 daN	0.50 daN	0.60 daN	0.65 daN	0.70 daN	0.75 daN	0.80 daN	0.90 daN

Dimensions in mm



With Straight Cable Clamp FDBA 54-** 059

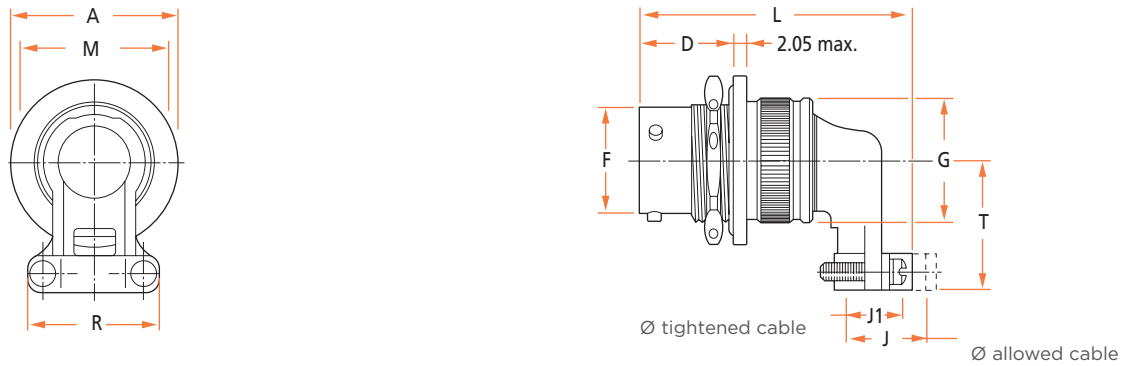


Size	08	10	12	14	16	18	20	22	24
A max.	23.30	26.60	30.40	33.80	37.00	40.15	45.20	48.35	51.55
D ± 0.1	11.13	11.13	11.13	11.13	11.13	11.13	14.85	14.85	15.70
F max.	12.03	15.01	19.07	22.24	25.42	28.60	31.77	34.94	38.12
G max.	15.65	18.65	21.80	25.00	28.25	30.95	34.15	37.30	40.45
J1 max.	5.15	7.25	10.55	12.05	15.85	17.95	21.05	24.25	27.45
L max.	40.40	40.40	40.40	46.40	46.40	46.40	48.85	48.85	48.85
M max.	19.20	22.37	27.12	30.30	33.47	36.67	39.82	43.02	46.17
Max. lightened nut jam nut mounting tightening torque	0.75 daN	1 daN	1.30 daN	1.50 daN	1.80 daN	2.10 daN	2.30 daN	2.60 daN	2.90 daN
Max. rear accessory tightening torque	0.35 daN	0.40 daN	0.50 daN	0.60 daN	0.65 daN	0.70 daN	0.75 daN	0.80 daN	0.90 daN

Dimensions in mm



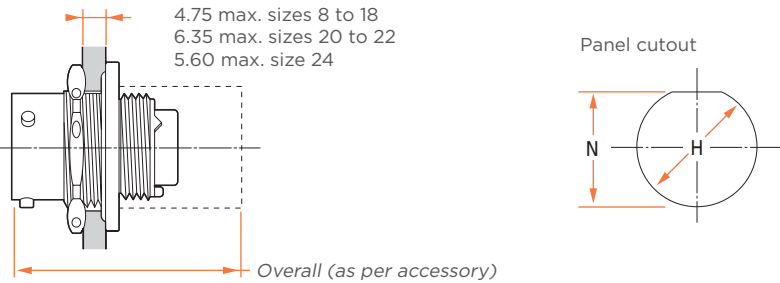
With Elbowed Cable Clamp FDBA 54-**-081



Size	08	10	12	14	16	18	20	22	24
A max.	23.30	26.60	30.40	33.80	37.00	40.15	45.20	48.35	51.55
D ± 0.1	11.13	11.13	11.13	11.13	11.13	11.13	14.85	14.85	15.70
F max.	12.03	15.01	19.07	22.24	25.42	28.60	31.77	34.94	38.12
G max.	15.65	18.65	21.80	25.00	28.25	30.95	34.15	37.30	40.45
J1 max.	5.15	7.25	10.55	12.05	15.85	17.95	21.05	24.25	27.45
J max.	6.80	7.95	12.75	14.60	17.80	19.80	23.00	26.10	28.80
L max.	43.80	46.15	49.60	51.85	55.25	58.70	64.50	67.60	70.70
R max.	17.40	20.20	23.60	25.50	29.70	32.60	36.00	39.20	42.80
T max.	20.70	22.00	23.80	25.30	26.80	28.30	29.90	31.60	33.20
Max. lightened nut jam nut mounting tightening torque	0.75 daN	1 daN	1.30 daN	1.50 daN	1.80 daN	2.10 daN	2.30 daN	2.60 daN	2.90 daN
Max. rear accessory tightening torque	0.35 daN	0.40 daN	0.50 daN	0.60 daN	0.65 daN	0.70 daN	0.75 daN	0.80 daN	0.90 daN

Dimensions in mm

Mounting Styles

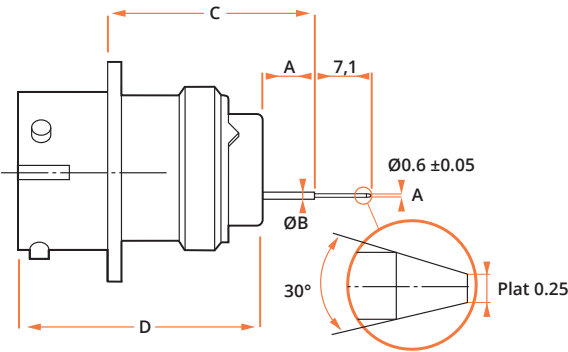


Size	08	10	12	14	16	18	20	22	24
H +0 / -0.2	14.70	17.85	22.60	25.75	28.95	32.10	35.30	38.45	41.65
N +0 / -0.2	13.85	17.05	21.15	24.30	27.45	30.65	33.80	37.00	40.15

Dimensions in mm



FDBA 50-**-A377 / FDBA 54-**-A377



Size	08 - 18	20 - 22	24
A	8.51 ±0.8	7.42 ±0.45	7.42 ±0.45
C	26.75 ±0.8	24.58 ±0.45	23.76 ±0.46
D	29.36 ±0.3	32.01 ±0.3	32.01 ±0.3

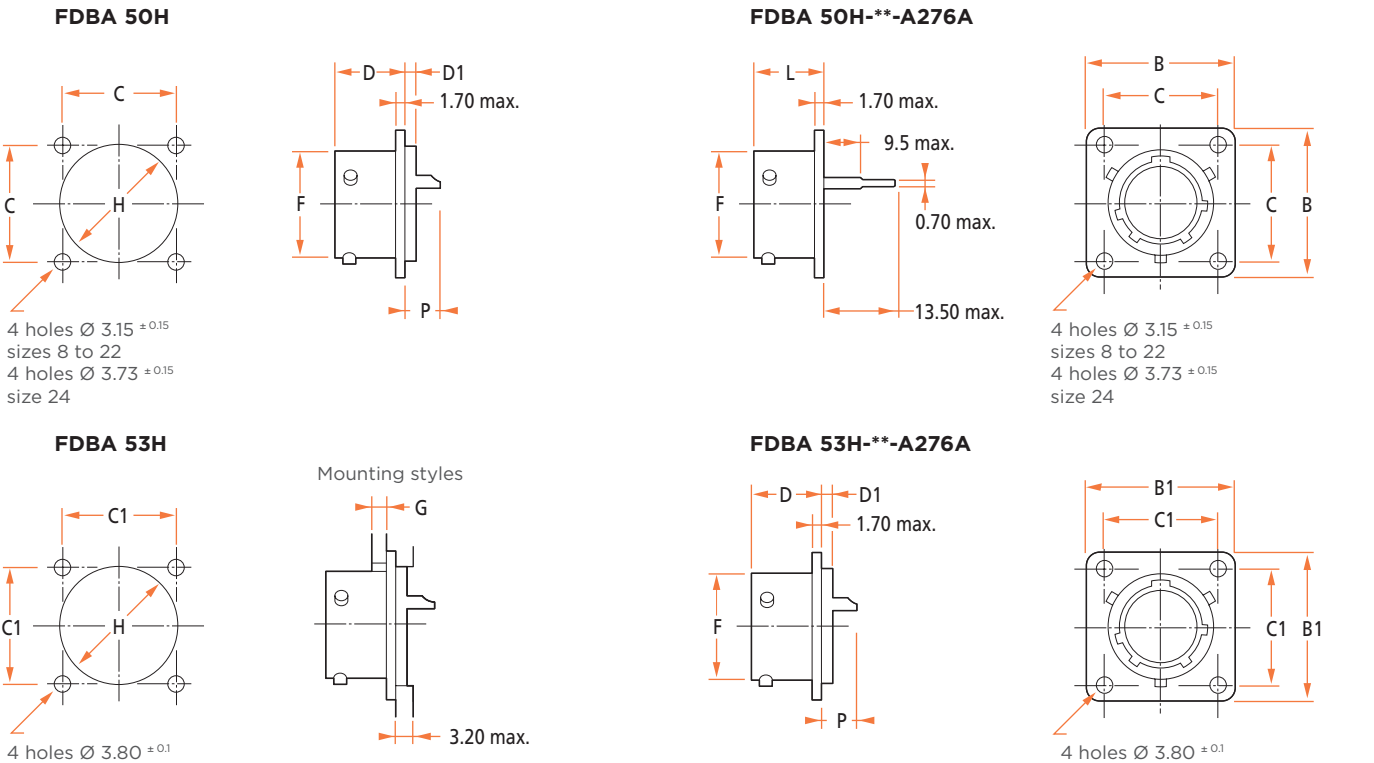
Contacts	Size	#20	#16
	ØB	1.2	1.5
	ref. PIN	006 0063 20	006 0063 16
	ref. SOCKET	006 0064 20	006 0064 16

Dimensions in mm



Hermetic Receptacles

SQUARE FLANGE

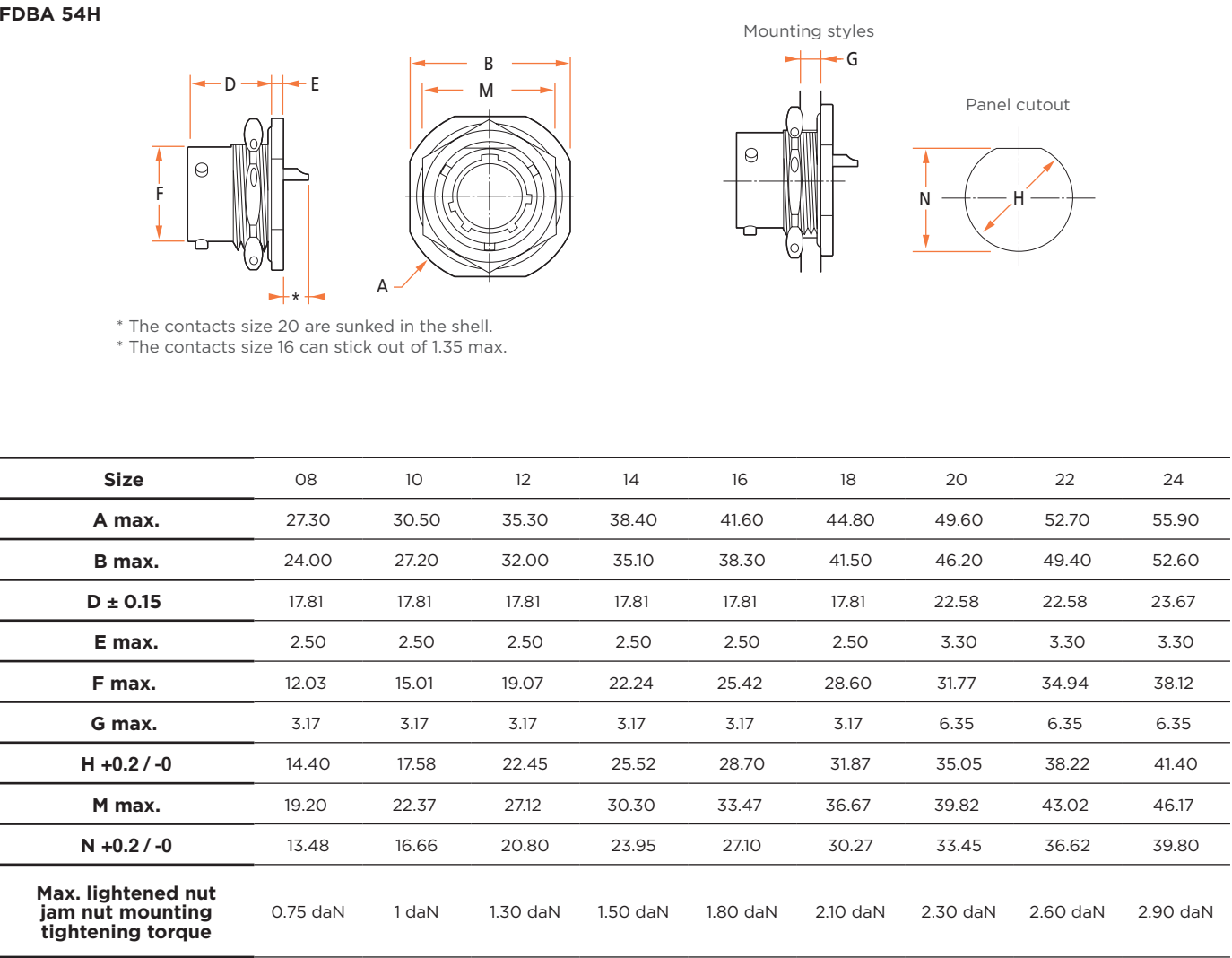


Size	08	10	12	14	16	18	20	22	24
B max.	21.00	24.25	26.60	29.00	31.30	33.70	36.85	39.95	43.15
B1 max.	26.50	29.10	32.25	34.65	37.00	39.05	43.00	44.95	48.15
C ± 0.1	15.08	18.26	20.62	23.02	24.58	26.98	29.36	31.76	34.92
C1 ± 0.1	18.10	20.62	23.82	26.18	28.57	30.55	32.94	34.92	38.10
D ± 0.15	12.65	12.65	12.62	12.65	12.65	12.65	14.09	14.09	14.93
D1 max.	1.55	1.55	1.55	1.55	1.55	1.55	2.25	2.25	2.25
F max.	12.03	15.01	19.07	22.24	25.42	28.60	31.77	34.94	38.12
G max.	2.50	2.50	2.50	2.50	2.50	2.50	5.40	5.40	5.40
H +0 / -0.2	16.05	19.00	22.25	25.40	28.60	31.75	34.90	38.10	41.30
L max.	13.75	13.75	13.75	13.75	13.75	13.75	15.35	15.35	15.35
P max. Sizes	20	6.85	6.85	6.85	6.85	6.85	7.10	7.10	6.25
	16	8.95	8.95	8.95	8.95	8.95	9.20	9.20	8.35

Dimensions in mm



SINGLE HOLE MOUNTING

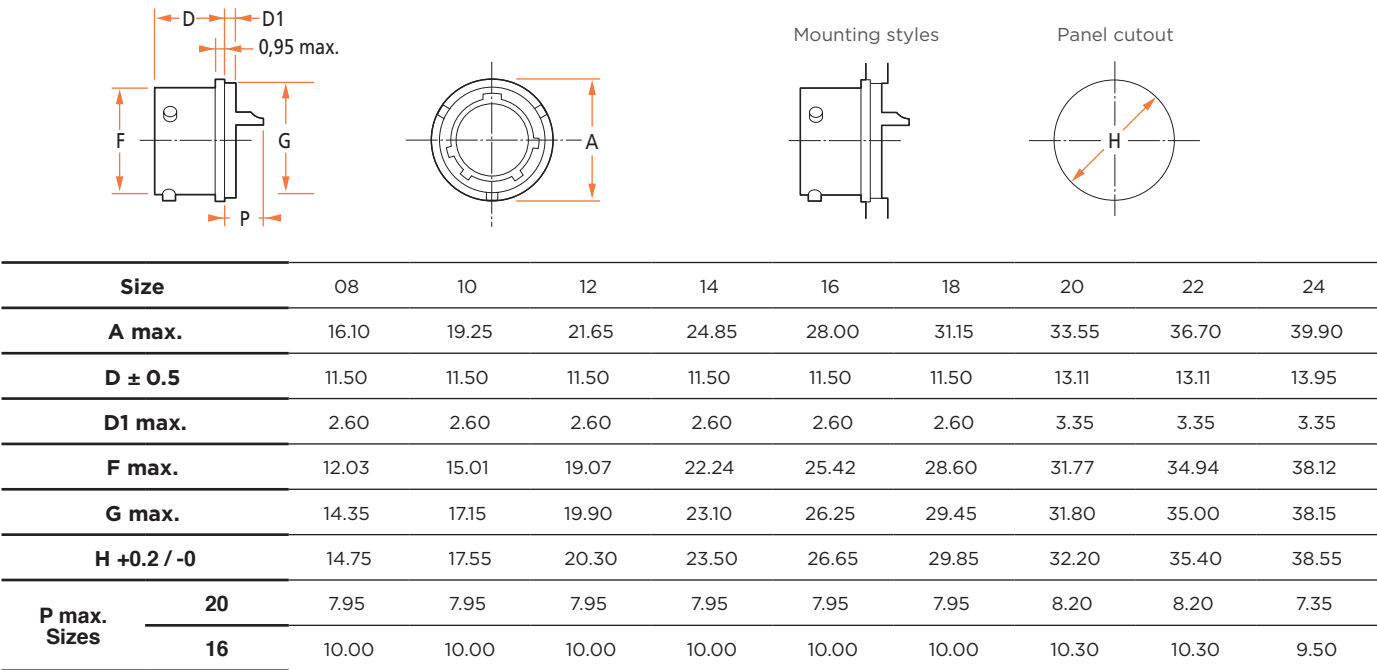


Dimensions in mm



SOLDER FLANGE

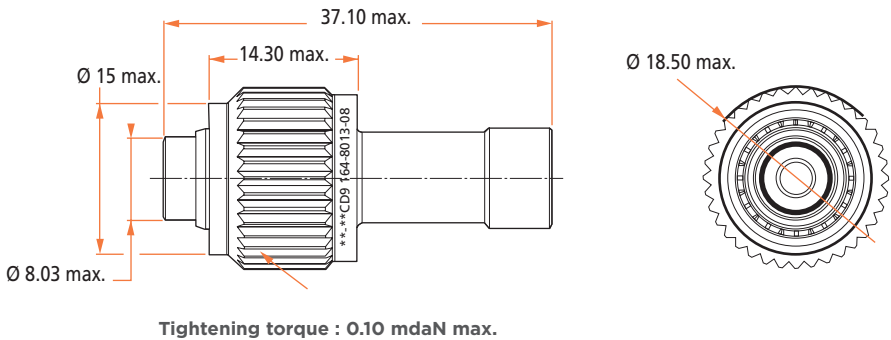
FDBA 53H



Dimensions in mm

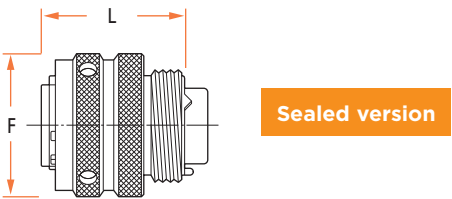
Plugs

Rear Accessory 164-8013-** for Plug FDBA 56-8 E1 SN 090



Without Nut FDBA 56 / FDBA 57-**-A499

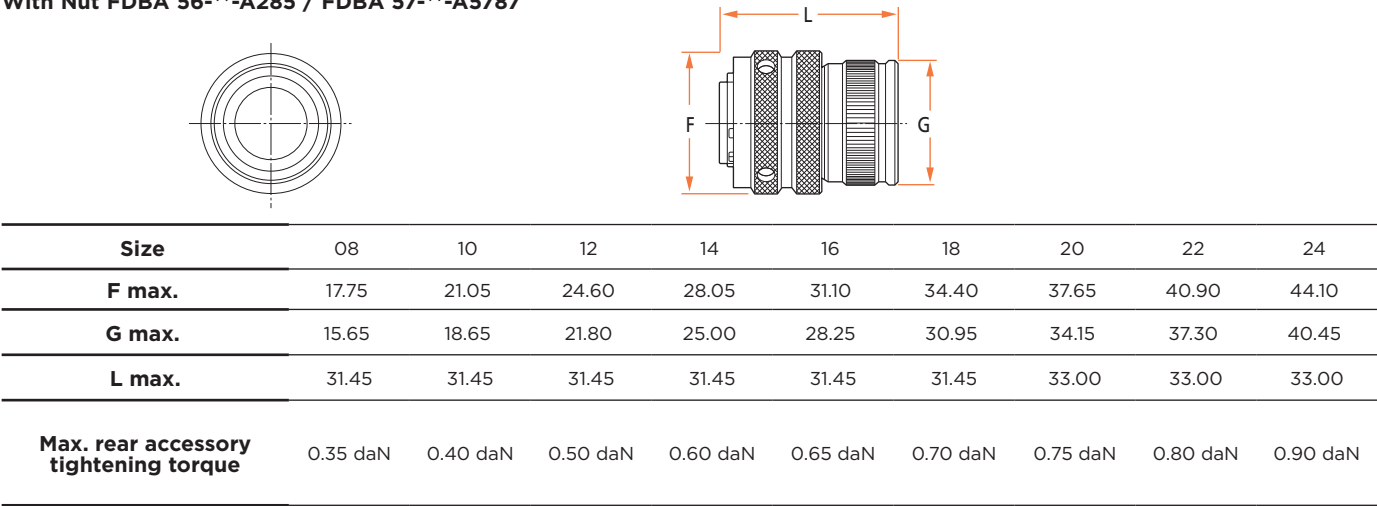
Shell type 57 with RFI fingers must be ordered in accordance with part numbering system with the modification A499 (nickel version connector).



Size	08	10	12	14	16	18	20	22	24
F max.	17.75	21.05	24.60	28.05	31.10	34.40	37.65	40.90	44.10
L max.	25.55	25.55	25.55	25.55	25.55	25.55	27.10	27.10	27.10

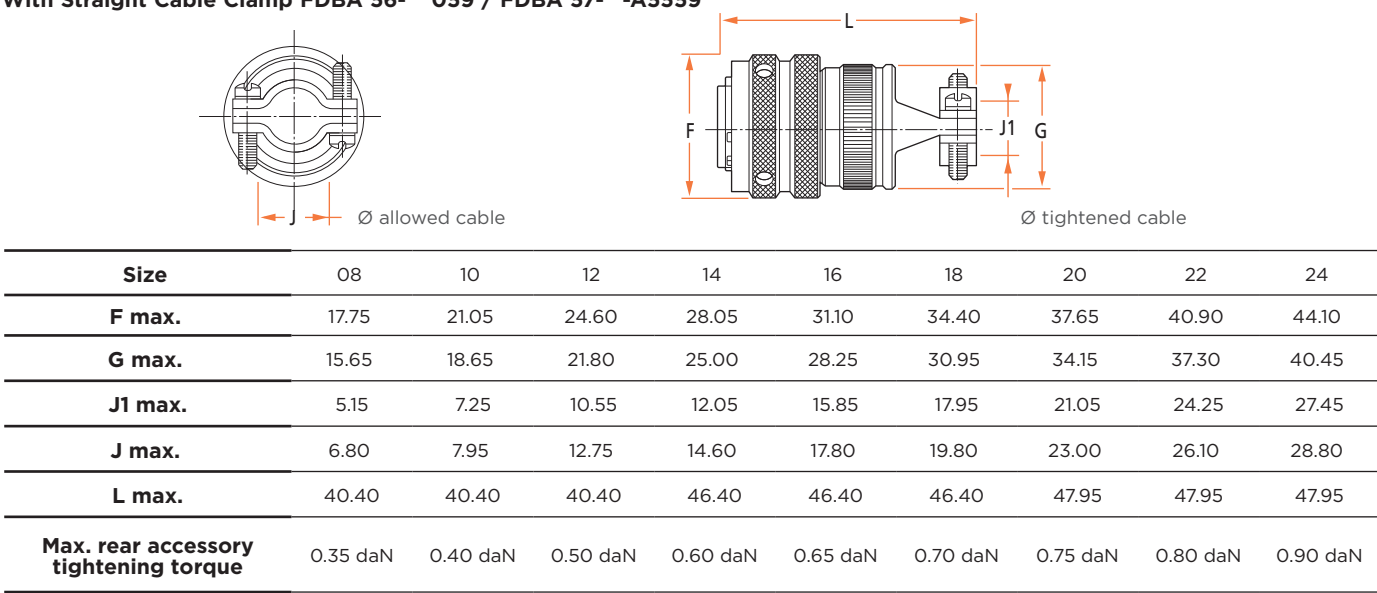
Dimensions in mm

With Nut FDBA 56-**-A285 / FDBA 57-**-A5787



Dimensions in mm

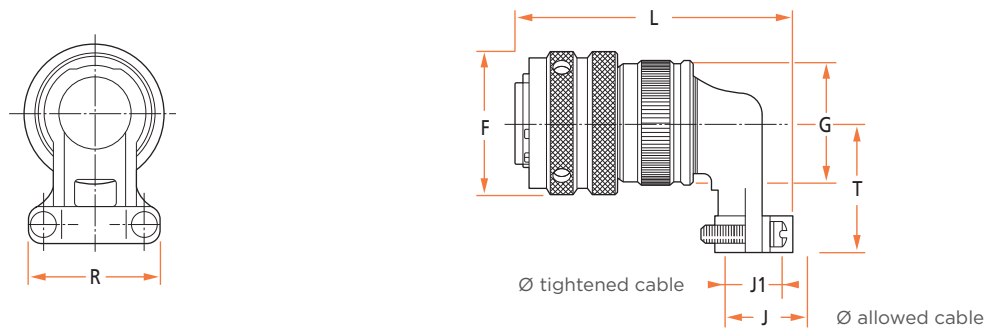
With Straight Cable Clamp FDBA 56-** 059 / FDBA 57-**-A5559



Dimensions in mm



With Elbowed Cable Clamp FDBA 56-** 059 / FDBA 57-**-A5560



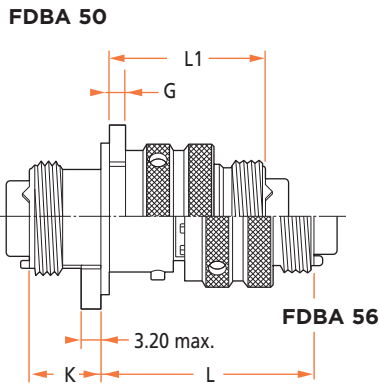
Size	08	10	12	14	16	18	20	22	24
F max.	17.75	21.05	24.60	28.05	31.10	34.40	37.65	40.90	44.10
G max.	15.65	18.65	21.80	25.00	28.25	30.95	34.15	37.30	40.45
J1 max.	5.15	7.25	10.55	12.05	15.85	17.95	21.05	24.25	27.45
J max.	6.80	7.95	12.75	14.60	17.80	19.80	23.00	26.10	28.80
L max.	43.85	46.20	49.65	51.90	55.30	58.75	63.65	66.975	69.85
R max.	17.40	20.20	23.60	25.50	29.70	32.60	36.00	39.20	42.80
T max.	20.70	22.00	23.80	25.30	26.80	28.30	29.90	31.60	33.20
Max. rear accessory tightening torque	0.35 daN	0.40 daN	0.50 daN	0.60 daN	0.65 daN	0.70 daN	0.75 daN	0.80 daN	0.90 daN

Dimensions in mm



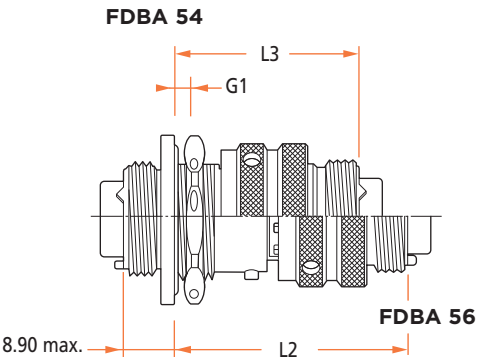
Mating and Unmating Dimensions

Square Flange



Size	08 - 18	20 - 22	24
K max.	13.30	11.15	10.30
L max.	38.25	44.30	45.15
L1 max.	28.65	32.30	33.15
L2 max.	42.45	46.35	46.35
L3 max.	34.20	36.55	36.55
G max.	2.50	5.40	5.40
G1 max.	4.75	6.35	5.60

Dimensions in mm

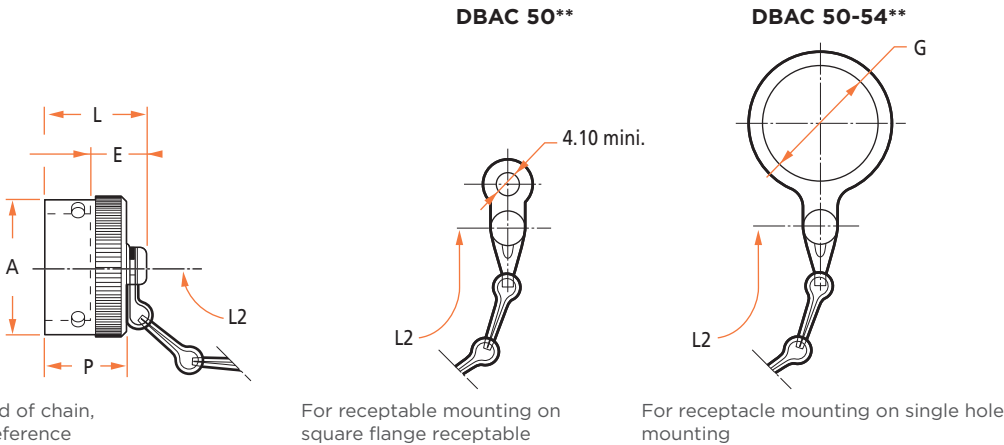




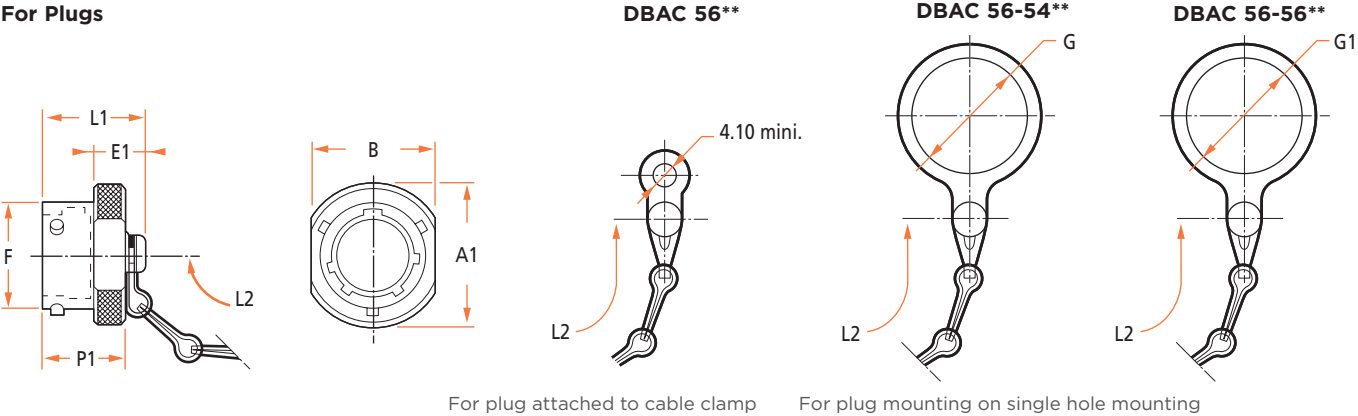
Protective Covers

For Receptacles

Overall length after mating



For Plugs

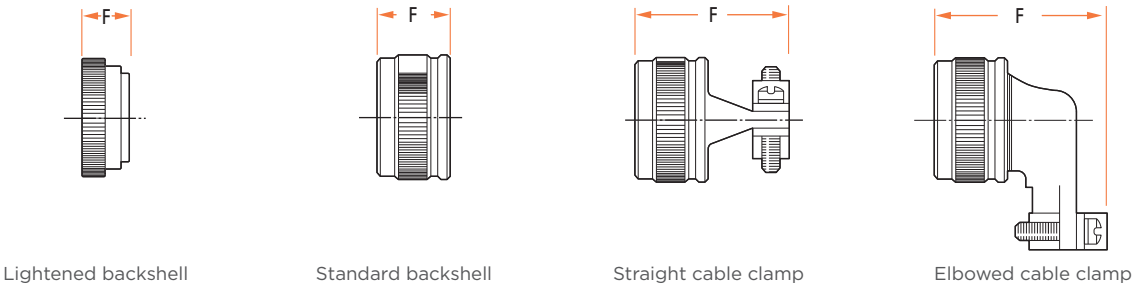


Size	08	10	12	14	16	18	20	22	24
A max.	16.60	19.70	24.60	27.80	30.90	34.10	37.30	40.50	44.10
A1 max.	18.30	21.50	25.40	28.60	31.80	34.90	38.10	41.30	44.50
B max.	16.10	18.10	22.10	24.10	27.10	30.10	33.10	36.10	41.10
E max.	10.15	10.15	10.15	10.15	10.15	10.15	10.15	10.15	10.30
E1 max.	9.60	9.60	9.60	9.60	9.60	9.60	9.60	9.60	10.45
F max.	12.03	15.01	19.07	22.24	25.42	28.60	31.77	34.94	38.12
G mini	14.60	17.70	22.50	25.70	28.90	32.00	35.20	38.40	41.60
G1 max.	12.45	15.70	18.85	22.10	25.50	27.35	30.40	33.30	36.80
L max.	17.85	17.85	17.85	17.85	17.85	17.85	17.85	17.85	18.85
L1 max.	18.65	18.65	18.65	18.65	18.65	18.65	20.25	20.25	20.10
L2 max.	79.00	79.00	95.00	95.00	95.00	95.00	111.00	111.00	111.00
P max.	14.20	14.20	14.20	14.20	14.20	14.20	14.20	14.20	15.20
P1 max.	14.40	14.40	14.40	14.40	14.40	14.40	16.00	16.00	16.80

Dimensions in mm
** reference to the shell size of the connector



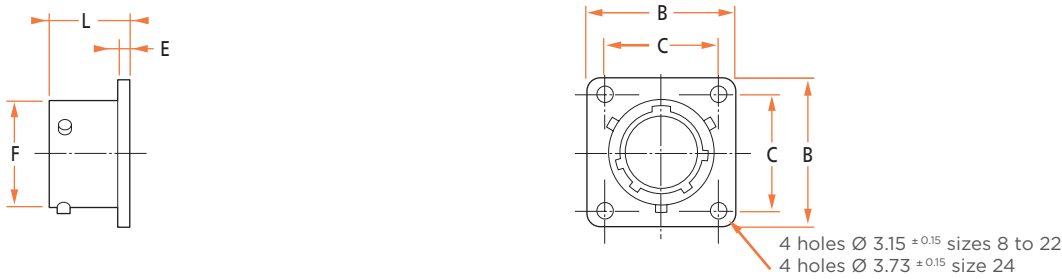
Accessories



Size	Part number	F max.	Part number	F max.	Part number	F max.	Part number	F max.
08	004-0003-08	7.10	006-0909-08	14.00	006-0910-08	22.25	006-0908-08	25.70
10	004-0003-10	7.10	006-0909-10	14.00	006-0910-10	22.25	006-0908-10	28.05
12	004-0003-12	7.10	006-0909-12	14.00	006-0910-12	28.25	006-0908-12	31.50
14	004-0003-14	7.10	006-0909-14	14.00	006-0910-14	28.25	006-0908-14	33.75
16	004-0003-16	7.10	006-0909-16	14.00	006-0910-16	28.25	006-0908-16	37.15
18	004-0003-18	7.10	006-0909-18	14.00	006-0910-18	28.25	006-0908-18	40.60
20	004-0003-20	7.10	006-0909-20	14.00	006-0910-20	28.25	006-0908-20	43.95
22	004-0003-22	7.10	006-0909-22	14.00	006-0910-22	28.25	006-0908-22	47.05
24	004-0003-24	7.10	006-0909-24	14.00	006-0910-24	28.25	006-0908-24	50.55

Dimensions in mm

Dummy Receptacle for Plugs



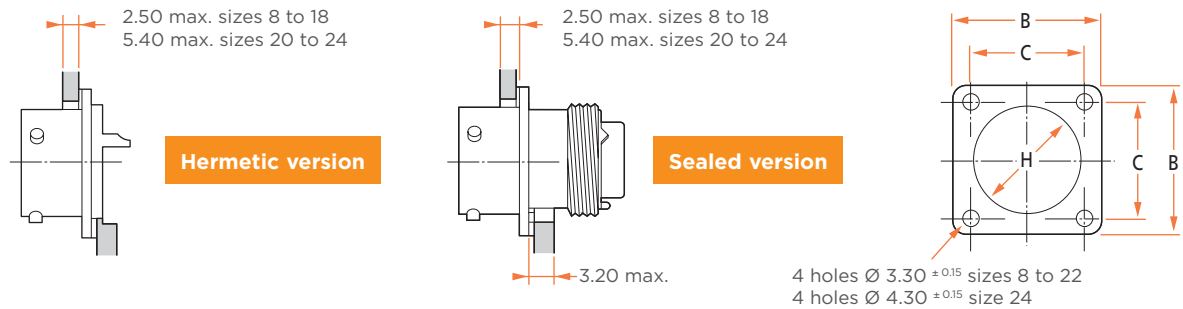
Size	Part number	B max.	C ± 0.1	E max.	F max.	L max.
8	DBA 50 PR 8	21.00	15.08	1.95	12.03	14.70
10	DBA 50 PR 10	24.20	18.26	1.95	15.01	14.70
12	DBA 50 PR 12	26.55	20.62	1.95	19.07	14.70
14	DBA 50 PR 14	28.95	23.02	1.95	22.24	14.70
16	DBA 50 PR 16	31.30	24.58	1.95	25.42	14.70
18	DBA 50 PR 18	33.70	26.98	1.95	28.60	14.70
20	DBA 50 PR 20	36.85	29.36	2.55	31.77	17.20
22	DBA 50 PR 22	39.95	31.76	2.55	34.94	17.20
24	DBA 50 PR 24	43.15	34.92	2.55	38.12	17.20

Dimensions in mm



Panel Seal

For Square Flange Receptacle



Front flange mounting Hermetic version sealed version			Rear flange mounting						
							For hermetic version	For sealed version	
Size	Part number	H max.	B max.	C ± 0.1	H max.	Part number	H max.	Part number	Size
08	108-0003-08 B756	12.50	21.10	15.10	14.90	108-0005-08 B756	13.20	108-0001-08 B756	08
10	108-0003-10 B756	15.40	24.30	18.30	17.50	108-0005-10 B756	16.40	108-0001-10 B756	10
12	108-0001-12 B756	19.50	26.70	20.60	20.30	108-0005-12 B756	19.50	108-0001-12 B756	12
14	108-0001-14 B756	22.70	29.10	23.00	23.50	108-0005-14 B756	22.70	108-0001-14 B756	14
16	108-0001-16 B756	25.90	31.30	24.60	26.70	108-0005-16 B756	25.90	108-0001-16 B756	16
18	108-0003-18 B756	29.10	33.70	27.00	29.90	108-0005-18 B756	27.50	108-0001-18 B756	18
20	108-0003-20 B756	32.30	36.90	29.40	32.30	108-0003-20 B756	30.60	108-0001-20 B756	20
22	108-0003-22 B756	35.40	40.10	31.75	35.40	108-0003-22 B756	33.50	108-0001-22 B756	22
24	108-0003-24 B756	38.60	43.30	34.90	38.60	108-0003-24 B756	37.00	108-0001-24 B756	24

Dimensions in mm



The panel seal gasket is not supplied along with the connector by default

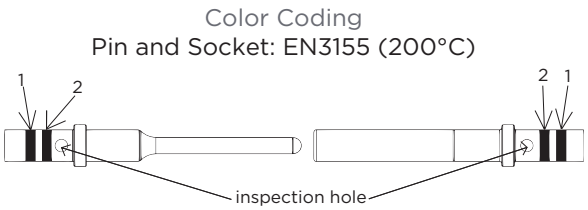


Contacts

EN3155 COLOR CODING

Band 1 defines the conductor section, and band 2 defines the active area size.
If the conductor section and the active area have the same size, then the contact can be identified by a single color band.

Contacts references containing an “A” suffix indicate a “selective gold plating” for temperatures up to 200°C (i.e.006-0937-20 A).



Color Coding
Pin and Socket: EN3155 (Thermocouple)

Size	24	23	22	20	16	12	10	8	4	0
Band 1	black	purple	green	red	blue	yellow	white	red	blue	yellow

AWG	26-30	24-28	22-26	22-28	20-24	18-22	18-24	16-20	14-18	14-20	12-14	10-12
Band 2	white	grey	green	black	red	purple	brown	blue	orange	white	yellow	brown

Contact material :

By default our contacts are manufactured in copper alloy.
Type K Contacts are defined as below :
Kp = 90% nickel and 10% chromium ;
Kn = 95 % nickel, 2% aluminium and 3 % others



SIGNAL AND POWER CONTACTS

Active area / Mating Size	Part No.	Former Syst. Part No.	MIL Ref.	EN Ref.	Type	Color Bands		Marking yellow or black	Contact Material	Barrel
						AS39029	EN3155			
20	006-0937-20 A	004-0139-20	-	EN3155-018M2020	P	-	Red	-	-	standard
	006-0912-20 A	004-0140-20		EN3155-019F2020	S	-				
20	006-0044-20 A*	004-0141-20	-	EN3155-018M2018	P	-	Brown-Red	-	-	enlarged
	006-0055-20 A*	004-0142-20		EN3155-018F2018	S	-				
20	006-0972-20 A	0641-24-2059C	-	-	P	-	Black-Red	-	-	reduced
	006-0973-20 A	0603-21-2059C			S					
20	006-1060-20	-	-	-	P	-	-	-	Co	enlarged
	006-1062-20	-			S					
20	025-0404-20	-	-	-	P	-	Purple-Red	Yellow	Kp	enlarged
	025-0405-20	-			S		Purple-Red	-		
20	025-0402-20	-	-	-	P	-	Purple-Red	Black	Kn	enlarged
	025-0403-20	-			S		Purple-Red	-		
20	025-0406-20	-	-	-	P	-	Purple-Red	-	Co	enlarged
	025-0407-20	-			S					
16	006-0937-16 A	004-0139-16	-	EN3155-018M1616	P	-	Blue-Blue	-	-	standard
	006-0912-16 A	004-0140-16		EN3155-019F1616	S					
16	006-1102-16 A	004-0141-16	-	EN3155-018M1614	P	-	White-Blue	-	-	enlarged
	006-1104-16 A	004-0142-16		EN3155-019F1614	S					
16	006-1168-16 A	109026-16A	-	-	P	-	Red-Blue	-	-	reduced
	006-1169-16 A	109027-16A			S					
16	025-0870-16	-	-	-	P	-	White-Blue	-	-	reduced
	025-0871-16	-			S					
12	006-0937-12 A	004-0139-12	-	EN3155-018M1212	P	-	Yellow	-	-	standard
	006-0912-12 A	004-0140-12		EN3155-019F1212	S					
12	006-1157-12 A	109028 A	-	-	P	-	Blue-Yellow	-	-	reduced
	006-1159-12 A	109029 A			S					

Standard Contacts Supplied With Connector.

* Contacts supplied with mod A246 and B246 (in accordance with ASNE 052/053/054).

QUADRAX CONTACTS

Crimping contacts				Tools	
Part number	Type	Size	For contacts	For body	
187-0108-08	P	8	M22520/2-01-K709	M22520/5-01 / M22520/5-45B	
187-0109-08	S	8	M22520/2-01-K709	M22520/5-01 / M22520/5-45B	



Wire Range		Sealing plug	Crimp Tool		Positioner		Insertion/Extraction Tool
AWG	mm²	Ref.	Part No.	MIL Part No.	Part No.	MIL Part No.	
20-24	0.25 - 0.6	006-0893-20 (red)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-20 006-0902-20
18-24	0.25 - 1	006-0893-20 (red)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-20 006-0902-20
26-30	0.055 - 0.15	006-0893-20 (red)	057-0463-12	M22520/2-01	057-0464-32	M22520/2-02	M15570-20 006-0902-20
20-24	0.25 - 0.6	006-0893-16 (blue)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-20 006-0902-20
18-22	0.4 - 1	006-0893-20 (red)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-20 006-0902-20
18-22	0.4 - 1	006-0893-20 (red)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-20 006-0902-20
18-22	0.4 - 1	006-0893-20 (red)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-20 006-0902-20
16-20	0.6 - 1.2	006-0893-16 (blue)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-16 006-0902-16
14-18	1 - 2	006-0893-16 (blue)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-16 006-0902-16
20-24	0.25 - 0.6	006-0893-16 (blue)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-16 006-0902-16
26-30	0.055 - 0.15	006-0893-16 (blue)	057-0463-12	M22520/2-01	057-0464-32	M22520/2-02	M15570-16 006-0902-16
12-16	1.2 - 3	006-0892-12 (yellow)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-12 006-0902-12
16-20	0.6 - 1.2	006-0892-12 (yellow)	057-0461-11	M22520/1-01	057-0462-21	M22520/1-02	M15570-12 006-0902-12

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