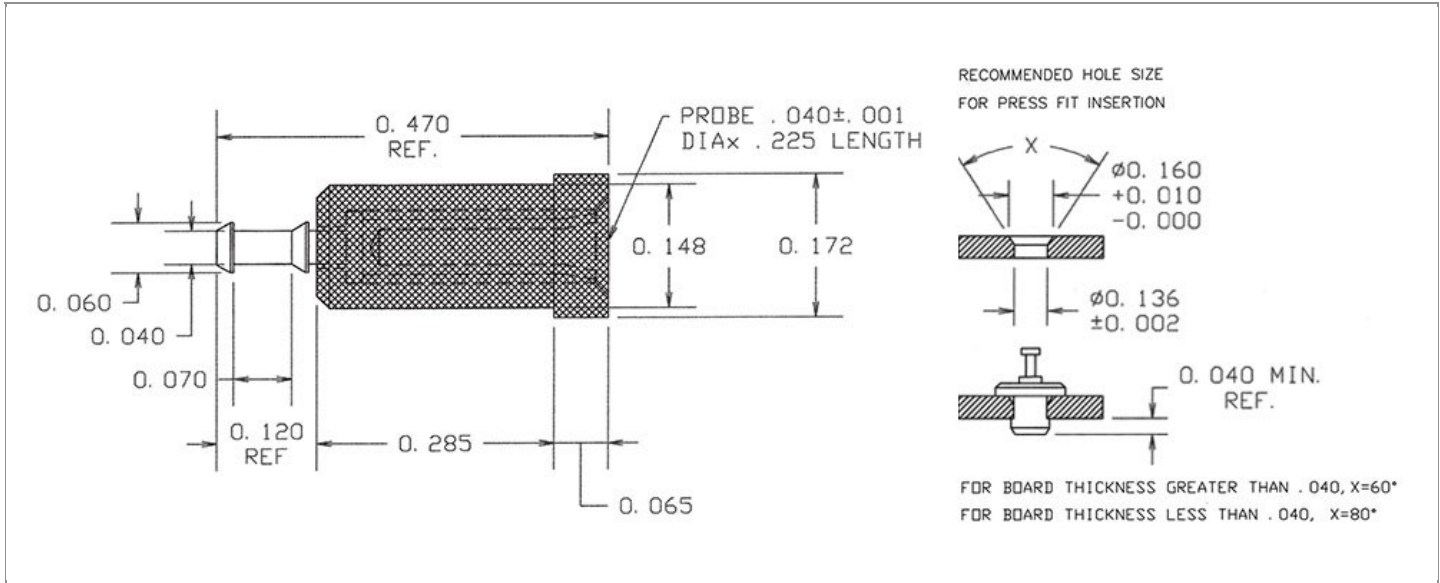


DRAWING NUMBER:	1128-32-XXXX
PRODUCT GROUP:	PC JACKS
SUB-GROUP:	INSULATED PC JACKS
DESCRIPTION:	TEST POINT INSULATED JACK - VERTICAL MOUNT



ACCEPTS PIN / PLUG / JACK SIZE	OVERALL LENGTH	MIN. HOLE DEPTH	MOUNTING ORIENTATION
0.040" ± 0.001	0.470"	0.225"	VERTICAL
BOARD / PANEL MOUNTING METHOD	MOUNTING HOLE SIZE	BOARD / PANEL THICKNESS	FEED THRU COMBINATION
PRESS FIT	0.136" ± 0.002	1/32" - 15/64"	JACK/TURRET

PART NO. STRUCTURE:

1128	-	32	-	XX	XX
PART SERIES		DIMENSION		FINISH	INSULATION COLOR

MATERIAL OPTIONS:

1128-32-XXXX

COMPONENT	MATERIAL	MATERIAL AND SPECIFICATION
BODY	N/A	N/A
SPRING (CAGE)	BERYLLIUM COPPER	BERYLLIUM COPPER PER ASTM B196, ALLOY C17300
INSULATION*	PTFE	PTFE PER ASTM D1710
MOUNTING BRACKET	N/A	N/A

*For Insulation color, please see INSULATION COLOR OPTIONS on Page 2

FINISH - PLATING OPTIONS:

1128-32-XXXX

FINISH CODE	COMPONENT	FINISH	FINISH AND SPECIFICATION
03	BODY	N/A	N/A
	SPRING (CAGE)	GOLD	0.000010"MIN. GOLD PER ASTM B488, TYPE II, CODE C OVER 0.000100"MIN. NICKEL PER SAE-AMS-QQ-N-290, CLASS 2
	MOUNTING BRACKET	N/A	N/A
035	BODY	N/A	N/A
	SPRING (CAGE)	GOLD	0.000050"MIN. GOLD PER ASTM B488, TYPE II, CODE C OVER 0.000100"MIN. NICKEL PER SAE-AMS-QQ-N-290, CLASS 2
	MOUNTING BRACKET	N/A	N/A

INSULATION COLOR OPTIONS:

1128-32-XXXX

INSULATION COLOR	BLACK	BROWN	RED	ORANGE	YELLOW	GREEN	BLUE	VIOLET	GRAY	WHITE
COLOR CODE NO.	10	11	12	13	14	15	16	17	18	19

TOLERANCES:*

DECIMAL	FRACTIONAL	ANGULAR	DRAWING ORIGATION DATE	LAST MODIFICATION DATE
± 0.005	± 1/64	± 5°	6/9/2000	1/1/2017

*All dimensions are in inches.

RoHS COMPLIANCE:

1128-32-03XX

PART NUMBER	RoHS COMPLIANT
1128-32-0310	YES
1128-32-0311	NO
1128-32-0312	NO
1128-32-0313	NO
1128-32-0314	NO
1128-32-0315	YES
1128-32-0316	YES
1128-32-0317	YES
1128-32-0318	NO
1128-32-0319	YES

1128-32-035XX

PART NUMBER	RoHS COMPLIANT
1128-32-03510	YES
1128-32-03511	NO
1128-32-03512	NO
1128-32-03513	NO
1128-32-03514	NO
1128-32-03515	YES
1128-32-03516	YES
1128-32-03517	YES
1128-32-03518	NO
1128-32-03519	YES

MILITARY REFERENCE SPECIFICATIONS:

1128-32-03XX

PART NUMBER	MIL SPECIFICATION	MIL PART NUMBER
1128-32-0310	N/A	N/A
1128-32-0311	N/A	N/A
1128-32-0312	N/A	N/A
1128-32-0313	N/A	N/A
1128-32-0314	N/A	N/A
1128-32-0315	N/A	N/A
1128-32-0316	N/A	N/A
1128-32-0317	N/A	N/A
1128-32-0318	N/A	N/A
1128-32-0319	N/A	N/A

1128-32-035XX

PART NUMBER	MIL SPECIFICATION	MIL PART NUMBER
1128-32-03510	N/A	N/A
1128-32-03511	N/A	N/A
1128-32-03512	N/A	N/A
1128-32-03513	N/A	N/A
1128-32-03514	N/A	N/A
1128-32-03515	N/A	N/A
1128-32-03516	N/A	N/A
1128-32-03517	N/A	N/A
1128-32-03518	N/A	N/A
1128-32-03519	N/A	N/A

TOOLING:

INSTALLATION TOOL: ARBOR PRESS	INSTALLATION TOOL: ANVIL (ARBOR PRESS OPERATED)	INSTALLATION TOOL: PRESS-FIT / ROLL SWAGE / RIVET PUNCH (ARBOR PRESS OPERATED)	INSTALLATION TOOL: PRESS-FIT (HAND OPERATED)	CRIMPING TOOL (COMMERCIAL VERSION - 701-2860 WITH CRIMPING DIE RANGE 10-22)
TM1	TA1128-32	TPP1128-32	TTJ1128-32	N/A

NOTES:

DATASHEET NOTES

N/A

INSTRUCTION NOTES

SEE GENERAL PRESS FIT INSTALLATION INSTRUCTION ON CONCORD ELECTRONICS' WEBSITE WWW.CONCORD-ELECTRONICS.COM