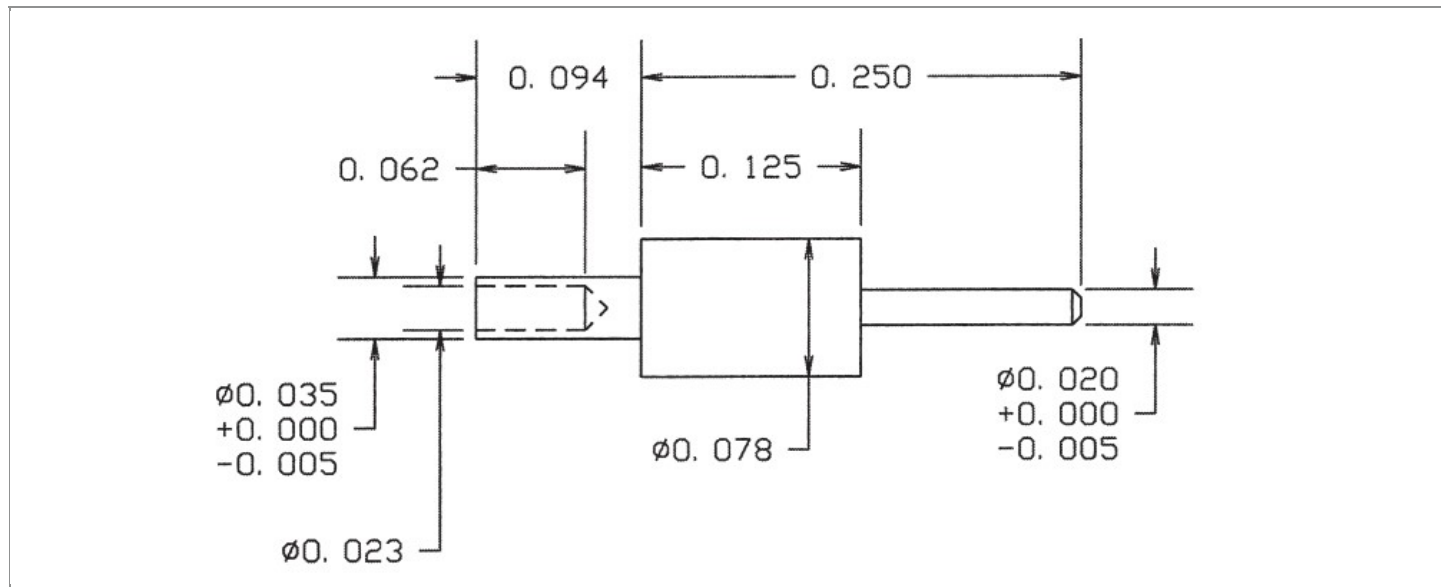


|                        |                                    |
|------------------------|------------------------------------|
| <b>DRAWING NUMBER:</b> | <b>10-963-X-XX</b>                 |
| <b>PRODUCT GROUP:</b>  | TERMINALS                          |
| <b>SUB-GROUP:</b>      | COMMERCIAL NON-INSULATED TERMINALS |
| <b>DESCRIPTION:</b>    | NON-INSULATED PC PIN TERMINAL      |



| BOARD / PANEL MOUNTING METHOD | MOUNTING HOLE SIZE | DRILL SIZE | FEED THRU COMBINATION |
|-------------------------------|--------------------|------------|-----------------------|
| SWAGE MOUNT                   | 0.036" ± 0.001     | #64        | N/A                   |

## PART NO. STRUCTURE:

|             |   |           |   |        |
|-------------|---|-----------|---|--------|
| 10-963      | - | 2         | - | XX     |
| PART SERIES |   | DIMENSION |   | FINISH |

## MATERIAL OPTIONS:

10-963-2-XX

| COMPONENT | MATERIAL | MATERIAL AND SPECIFICATION                 |
|-----------|----------|--------------------------------------------|
| TERMINAL  | BRASS    | BRASS PER ASTM B16, ALLOY C36000, 1/2 HARD |

## DIMENSION OPTIONS:

10-963-2-XX

| DIMENSION | A   | D   | PIN DIAMETER           | OVERALL LENGTH | SHANK LENGTH (L) | BOARD/PANEL THICKNESS |
|-----------|-----|-----|------------------------|----------------|------------------|-----------------------|
| 2         | N/A | N/A | 0.020" (+0.000/-0.005) | 0.344"         | 0.094"           | 1/16"                 |

## FINISH - PLATING OPTIONS:

10-963-2-XX

| FINISH CODE | COMPONENT | FINISH             | FINISH AND SPECIFICATION                                                                            |
|-------------|-----------|--------------------|-----------------------------------------------------------------------------------------------------|
| 01          | TERMINAL  | SILVER             | 0.000300"MIN. SILVER PER ASTM B700, TYPE 2, GRADE D WITH A NON-CHROMATE PRESERVATIVE TREATMENT      |
| 03          | TERMINAL  | GOLD               | 0.000010"MIN. GOLD PER ASTM B488, TYPE II, CODE C OVER 0.000050"MIN. NICKEL PER SAE-AMS-QQ-N-290    |
| 035         | TERMINAL  | GOLD               | 0.000050"MIN. GOLD PER ASTM B488, TYPE II, CODE C OVER 0.000050"MIN. NICKEL PER SAE-AMS-QQ-N-290    |
| 04          | TERMINAL  | ELECTRO-TIN        | 0.000300"MIN. ELECTRO-TIN PER ASTM B545 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418                  |
| 044         | TERMINAL  | BRIGHT ELECTRO-TIN | 0.000300"MIN. BRIGHT ELECTRO-TIN PER ASTM B545 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418           |
| 05          | TERMINAL  | ELECTRO-SOLDER     | 0.000300"MIN. ELECTRO-SOLDER PER SAE-AMS-P-81728 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418         |
| 088         | TERMINAL  | BRIGHT TIN-LEAD    | 0.000300"MIN. BRIGHT TIN-LEAD (Sn93%-Pb7%) PER ASTM B545 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418 |

## TOLERANCES:\*

| DECIMAL | FRACTIONAL | ANGULAR | DRAWING ORIGATION DATE | LAST MODIFICATION DATE |
|---------|------------|---------|------------------------|------------------------|
| ± 0.005 | ± 1/64     | ± 5 °   | 5/2/2000               | 3/1/2017               |

\*All dimensions are in inches.

## RoHS COMPLIANCE:

10-963-2-XX

| PART NUMBER  | RoHS COMPLIANT |
|--------------|----------------|
| 10-963-2-01  | YES            |
| 10-963-2-03  | YES            |
| 10-963-2-035 | YES            |
| 10-963-2-04  | YES            |
| 10-963-2-044 | YES            |
| 10-963-2-05  | NO             |
| 10-963-2-088 | NO             |

## TOOLING:

| INSTALLATION TOOL:<br>ARBOR PRESS | INSTALLATION TOOL:<br>ANVIL<br>(ARBOR PRESS OPERATED) | INSTALLATION TOOL:<br>PRESS-FIT / ROLL SWAGE / RIVET PUNCH<br>(ARBOR PRESS OPERATED) | INSTALLATION TOOL:<br>FLARE SWAGE PUNCH<br>(ARBOR PRESS OPERATED) |
|-----------------------------------|-------------------------------------------------------|--------------------------------------------------------------------------------------|-------------------------------------------------------------------|
| TM1                               | TA78-20-125                                           | TP30-20                                                                              | TFLP90-150                                                        |

## NOTES:

| DATASHEET NOTES |
|-----------------|
|-----------------|

N/A

Continued on next page...

**NOTES** CONTINUED:

**INSTRUCTION NOTES**

SEE GENERAL SWAGING INSTALLATION INSTRUCTION ON CONCORD ELECTRONICS' WEBSITE [WWW.CONCORD-ELECTRONICS.COM](http://WWW.CONCORD-ELECTRONICS.COM).