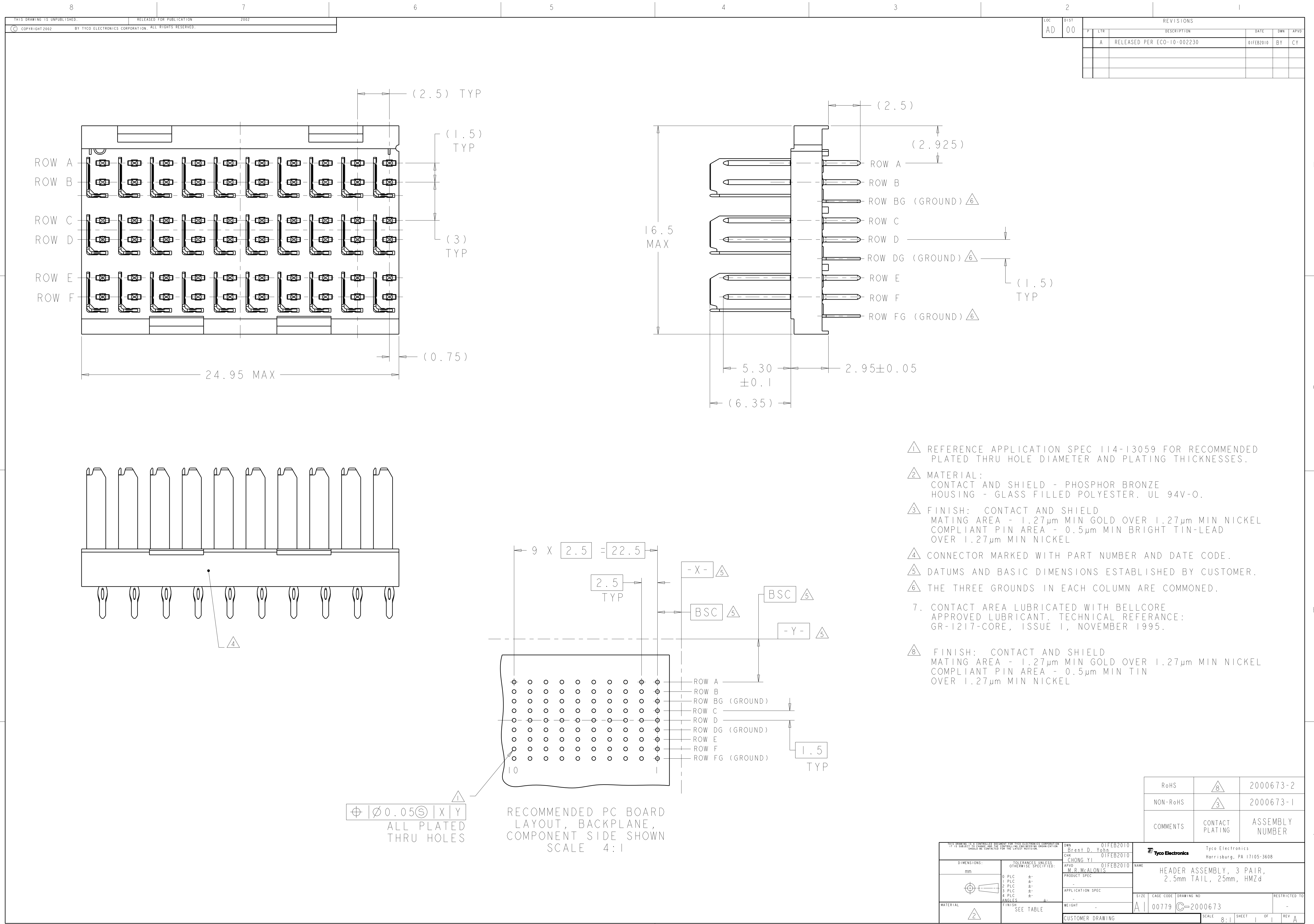




LOC		DIST		REVISONS			
AD	00	F	LYR	DESCRIPTION	DATE	OWN	APVD
			A	RELEASED PER ECO-10-002230	01FEB2010	BY	CY

1. REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
2. MATERIAL: CONTACT AND SHIELD - PHOSPHOR BRONZE HOUSING - GLASS FILLED POLYESTER. UL 94V-0.
3. FINISH: CONTACT AND SHIELD MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL COMPLIANT PIN AREA - 0.5µm MIN BRIGHT TIN-LEAD OVER 1.27µm MIN NICKEL
4. CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
5. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
6. THE THREE GROUNDS IN EACH COLUMN ARE COMMONED.
7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
8. FINISH: CONTACT AND SHIELD MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL COMPLIANT PIN AREA - 0.5µm MIN TIN OVER 1.27µm MIN NICKEL

⊕ | Ø0.05(S) | X | Y
ALL PLATED THRU HOLES

RECOMMENDED PC BOARD LAYOUT, BACKPLANE, COMPONENT SIDE SHOWN
SCALE 4:1

RoHS	⚠	2000673-2
NON-RoHS	⚠	2000673-1
COMMENTS	CONTACT PLATING	ASSEMBLY NUMBER

Tyco Electronics Harrisburg, PA 17105-3608		Tyco Electronics Harrisburg, PA 17105-3608	
DWN: Brent D. 01FEB2010 CHK: CHONG YI 01FEB2010 APVD: M. R. McALONIS 01FEB2010		NAME: HEADER ASSEMBLY, 3 PAIR, 2.5mm TAIL, 25mm, HMZd	
DIMENSIONS: mm		PRODUCT SPEC	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	
9 PLC ±		SIZE: CAGE CODE: DRAWING NO:	
2 PLC ±		RESTRICTED TO:	
3 PLC ±		A1 00779 C=2000673	
4 PLC ±		SCALE: 8:1 SHEET 1 OF 1 REV A	
ANGLES		CUSTOMER DRAWING	
FINISH: SEE TABLE			