

AMPLIVAR SPLICES PERMITTING BUSSING OF MULTIPLE SPLICES

Now Support Almost Infinite Splicing Compression Crimp Connection Technology

TE Connectivity (TE) now offers expanded applicability for three of its 9-serration, pigtail type AMPLIVAR splices. New versions of AMPLIVAR product terminator (APT) machines support the bussing or ganging of multiple splices in almost infinite splicing combinations. Part numbers 62304-2, 62306-2 and 62308-2 can each support three magnet wires in a single crimp. By controlling the APT machine's cutoff shear, the splices can be bussed to support the splicing together of many more wires. This is accomplished by serializing the connections in connected gangs. Open barrel, tin-plated brass AMPLIVAR splices require no prestripping of copper or aluminum magnet wires. The splices have machined, sharp edged serrations within the crimp barrels. These serrations pierce the insulating layer of the magnet wire in a manner that provides a large contact area.

KEY FEATURES

- Proven, existing AMPLIVAR splices can be used in a multiple bussed configuration for nearly infinite splicing
- Machined serrations in splice crimp barrel pierce insulating film on magnet wires and create quality electrical connections that are mechanically strong
- No prestripping or soldering of magnet wire is required
- Bussed terminations can be created using new APT-5 machine or using existing APT-5 machine with retrofit kit
- Accommodates both copper and aluminum magnet wire
- APT-5 machines can be set for multiple crimp parameters in sequence
- Compression crimp eliminates cold solder joints, weld burns and potential damage from thermal processes

APPLICATIONS FOR BUSSED SPLICES

- Inverter compressors
- Multispeed motors

ELECTRICAL

- Voltage rating: Per terminated winding
- Current rating: Per connected wire size

MECHANICAL

- Serrations: 9
- Configuration: Pigtail
- Temperature range: -65°C to +150°C
- Wire range: see table on next page

MATERIAL

- Tin plated brass

SPECIFICATIONS & STANDARDS

- Product specification: 108-32030
- Application specification: 114-2003

AMPLIVAR SPLICES PERMITTING BUSSING OF MULTIPLE SPLICES

Compression Crimp Connection Technology

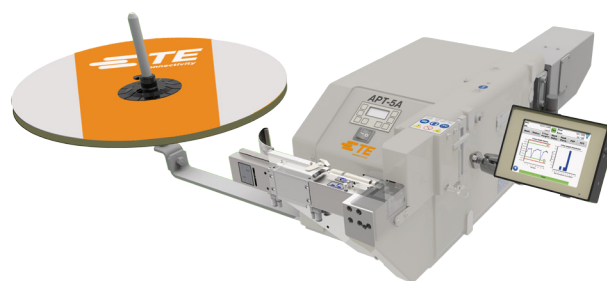
PART NUMBER DETAIL TABLE

AMPLIVAR Splice Part Number	Wire Range AWG [mm ²]	Wire Range Solid Dia. in [mm]	Multiple Bussed Splice Configuration Wire Range CMA	Single Splice Configuration Wire Range CMA	Stock Thickness in [mm]	Crimp Width in [mm]	Infinite Splicing APT-5A Terminator	Infinite Splicing APT-5E Terminator	Infinite Splicing Retrofit Kit for Existing APT5
62304-2	22-15.5 [0.38-1.54]	.028-.055 [0.70-1.40]	600-3000	600-3000	.020 [0.51]	.110 [2.79]	1-2326135-0	1-2326145-0	1-2326143-0
62306-2	18.5-13.5 [0.80-2.54]	.039-.071 [1.00-1.80]	1500-4100	1500-5000	.020 [0.51]	.110 [2.79]	1-2326135-2	1-2326145-2	1-2326143-2
62308-2	15.5-12 [1.54-3.46]	.055-.083 [1.40-2.10]	3000-5000	3000-7000	.020 [0.51]	.140 [3.56]	1-2326135-5	1-2326145-5	1-2326143-5

Note that the CMA capacity for a given part number may vary depending upon whether that part is used as a single splice or in a multiple bussed (infinite) splice configuration.

AMPLIVAR PRODUCT TERMINATOR (APT) DETAILS

For more information about the above-listed APT machines, visit www.te.com/InfiniteSplice.



TE TECHNICAL SUPPORT CENTER

USA: +1 (800) 522-6752

Canada: +1 (905) 475-6222

Mexico: +52 (0) 55-1106-0800

Latin/S. America +54 (0) 11-4733-2200

Germany: +49 (0) 6251-133-1999

UK: +44 (0) 800-267666

France: +33 (0) 1-3420-8686

Netherlands: +31 (0) 73-6246-999

China: +86 (0) 400-820-6015 te.com

te.com

AMPLIVAR, TE Connectivity, TE Connectivity (logo) and Every Connection Counts are trademarks. All other logos, products and/or company names referred to herein might be trademarks of their respective owners.

The information given herein, including drawings, illustrations and schematics which are intended for illustration purposes only, is believed to be reliable. However, TE Connectivity makes no warranties as to its accuracy or completeness and disclaims any liability in connection with its use. TE Connectivity's obligations shall only be as set forth in TE Connectivity's Standard Terms and Conditions of Sale for this product and in no case will TE Connectivity be liable for any incidental, indirect or consequential damages arising out of the sale, resale, use or misuse of the product. Users of TE Connectivity products should make their own evaluation to determine the suitability of each such product for the specific application.

© 2018 TE Connectivity Ltd. family of companies All Rights Reserved.

1-1773960-7

8/18

Original