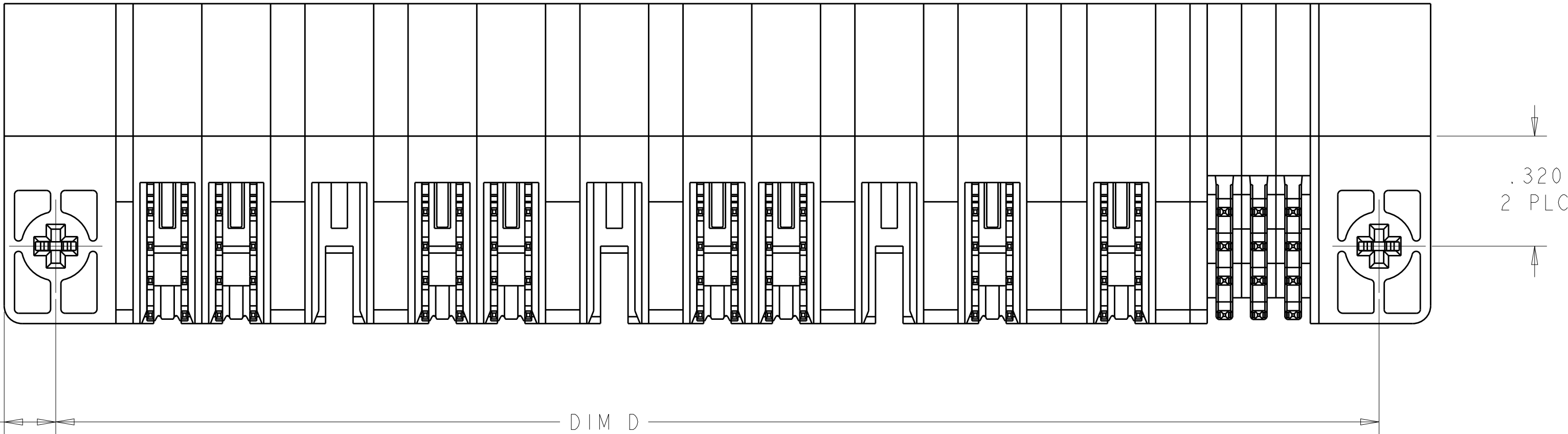
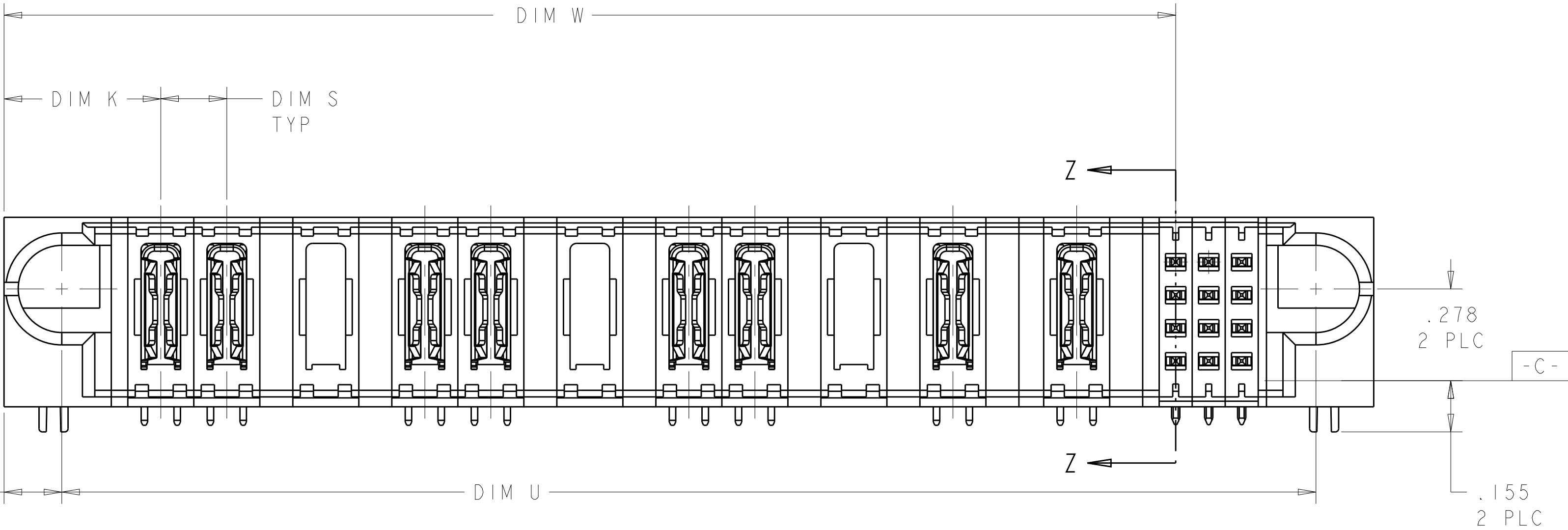
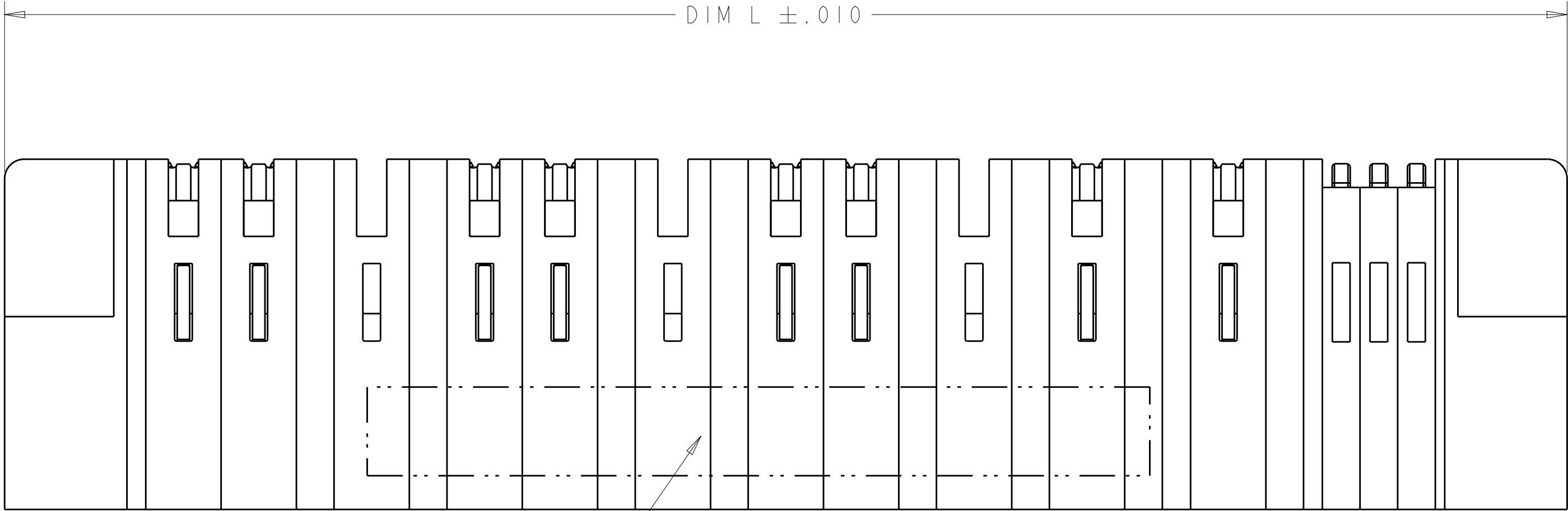
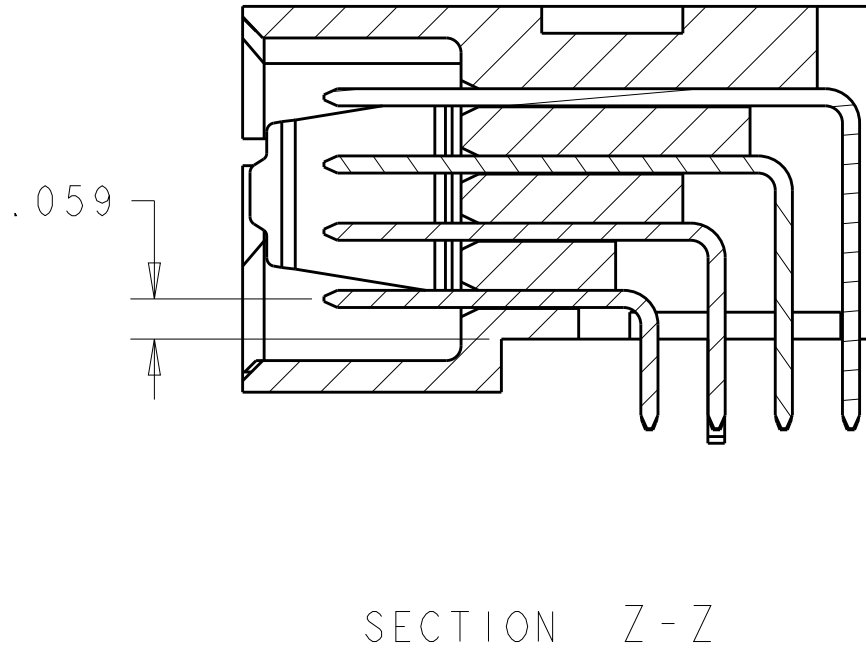
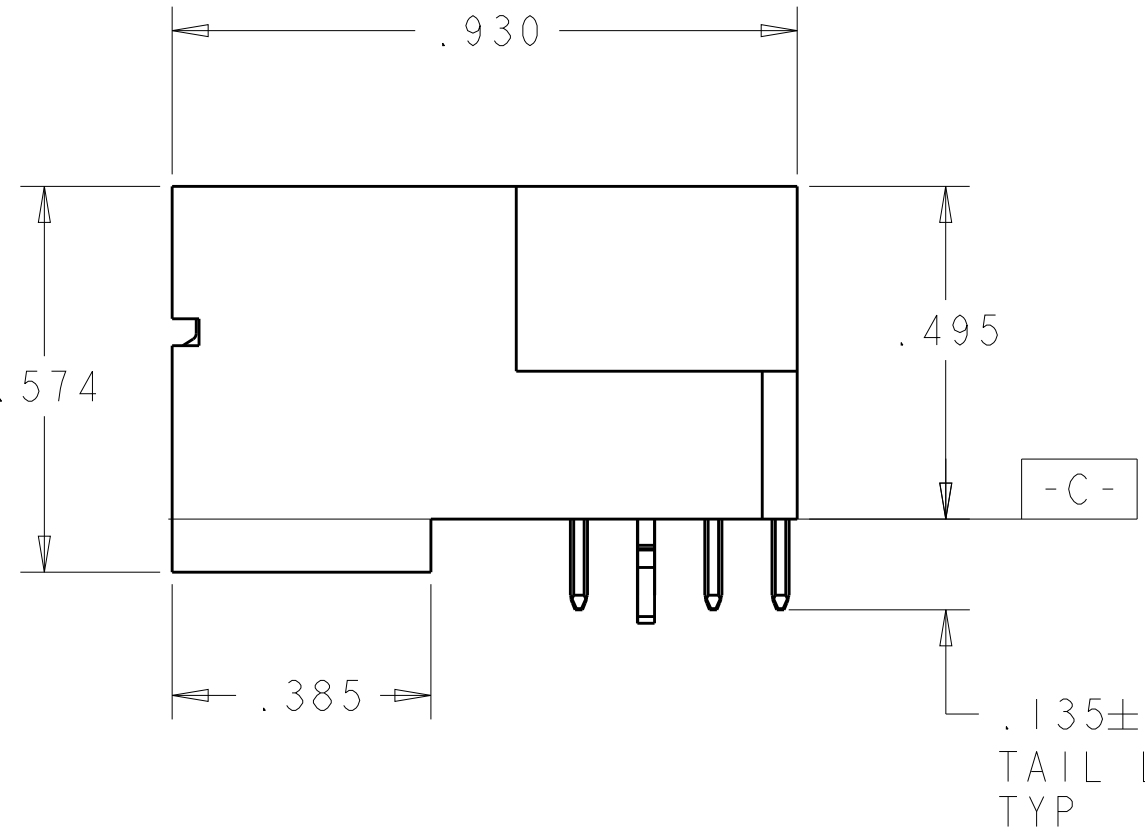


LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			B1	REV PER ECR-13-004638	20MAR2013	ML	SZ



- 1 PART NUMBER, AND DATE CODE MARKED IN AREA SHOWN.
- 2 MATERIAL:
HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF SIGNAL AND POWER CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 HOLE.
- 8 VARIABLE DIMENSION SEE SHEET 2.



-	3.850	3.800	3.550	-	4.150	IIP + I2S	1892302-2
8	3.850	3.800	3.550	.475	4.150	IIP + I2S	1892302-1
DIM S	DIM D	DIM U	DIM W	DIM K	DIM L	DESCRIPTION	PART NUMBER

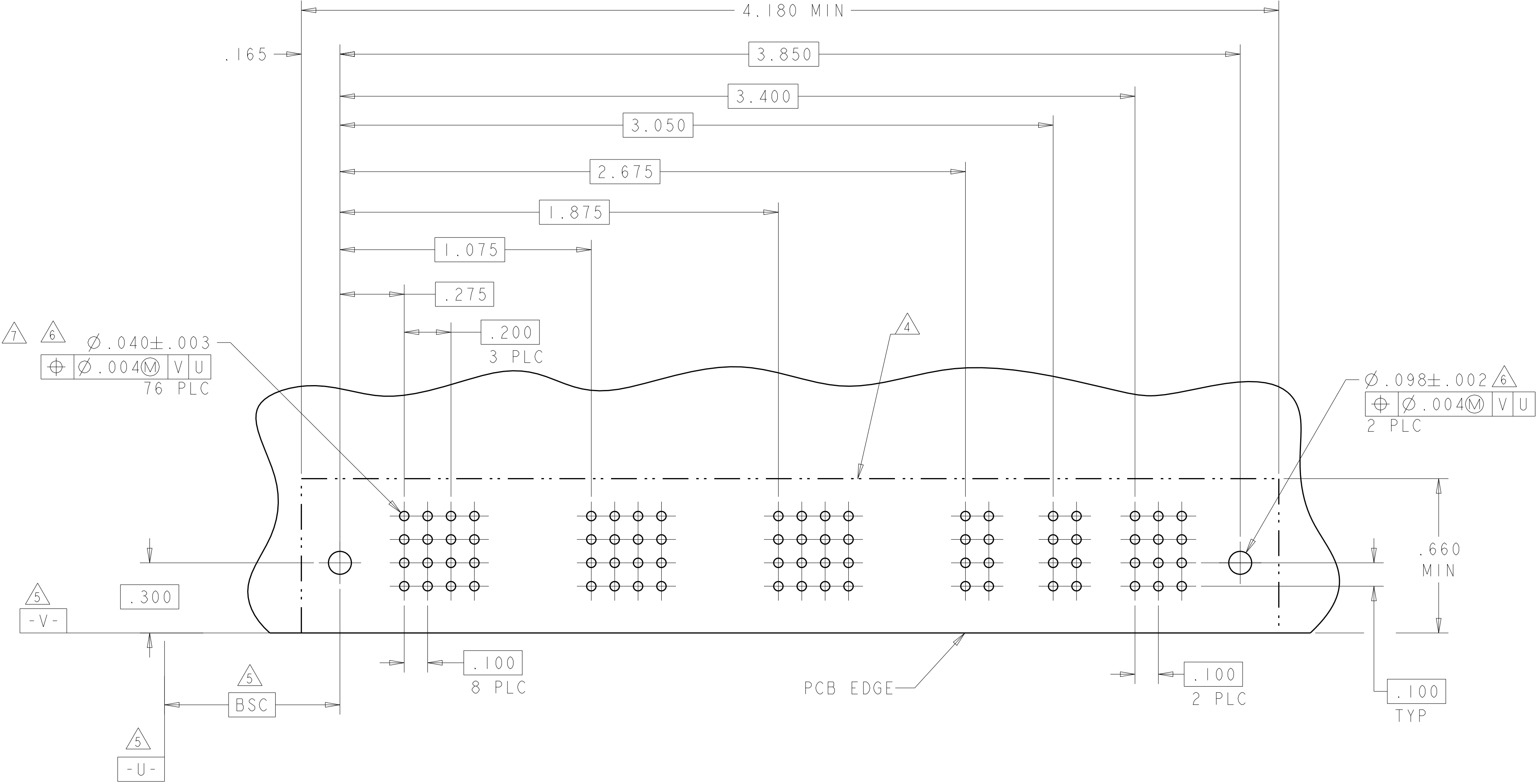
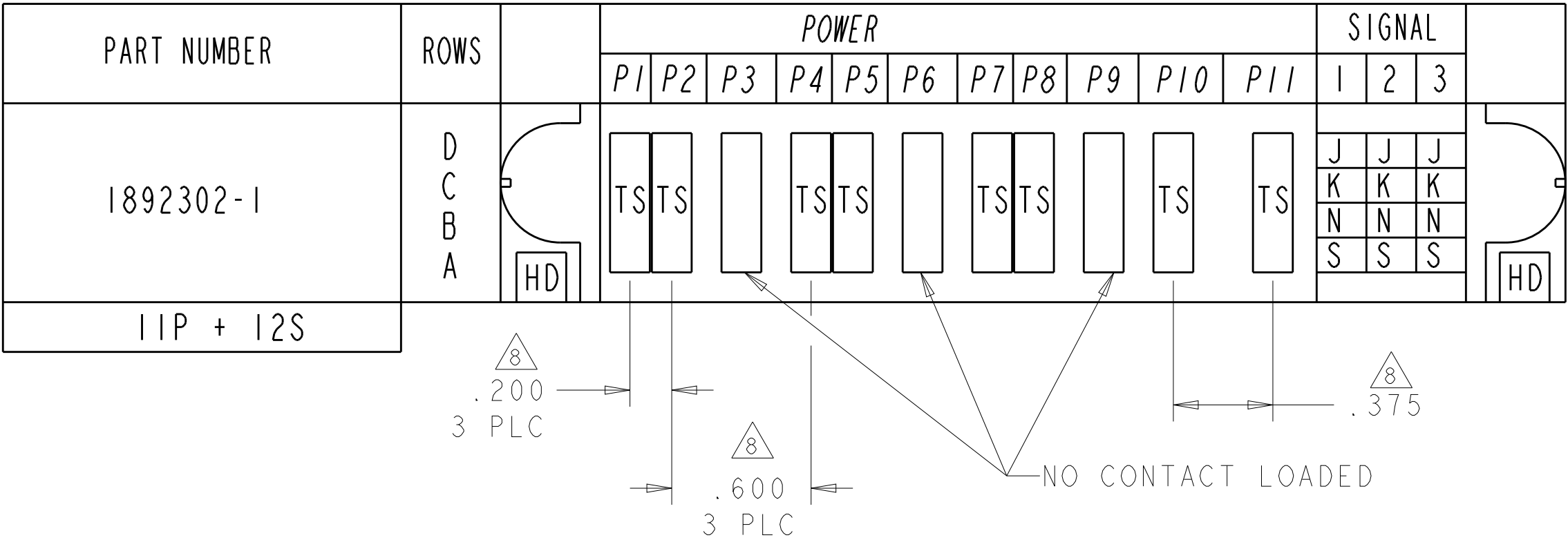
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.ZHOU CHK S.ZHAO APVD S.YAO	08MAY2007 08MAY2007 -	NAME	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
		0 PLC ±.1 1 PLC ±0.1 2 PLC ±0.02 3 PLC ±.002 4 PLC ±.002		108-1973 108-1973 108-1973 108-1973 108-1973	
		ANGLES ±.002		ADDITIONAL SPEC	
MATERIAL		FINISH		WEIGHT	
-		-		-	
		Customer Drawing		SCALE 4:1	

TE Connectivity

RIGHT ANGLE HEADER ASSEMBLY
DUAL BEAM POWER CONTACT
MULTI-BEAM XL

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	1892302	-
SHEET 1 OF 3		REV B1	

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-



S	STD SIGNAL CONTACT	A
N	STD SIGNAL CONTACT	B
K	STD SIGNAL CONTACT	C
J	STD SIGNAL CONTACT	D
TS	STD POWER CONTACT(DUAL BEAM)	-
CODE	DESCRIPTION	ROW
CONTACTS		

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

C.ZHOU

08MAY2007

CHK

S.ZHAO

08MAY2007

APVD

S.YAO

-

DIMENSIONS:

INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC $\pm .1$

1 PLC ± 0.1

2 PLC ± 0.02

3 PLC $\pm linear .tol .0020$

4 PLC $\pm linear .tol .0020$

ANGLES $\neq$

FINISH

-

MATERIAL

-

Customer Drawing

SCALE 4:1

SHEET 2 OF 3

REV B1

NAME

RIGHT ANGLE HEADER ASSEMBLY
DUAL BEAM POWER CONTACT
MULTI-BEAM XL

SIZE

A1

CAGE CODE

100779

DRAWING NO

1892302

RESTRICTED TO

-

TE Connectivity

TE

