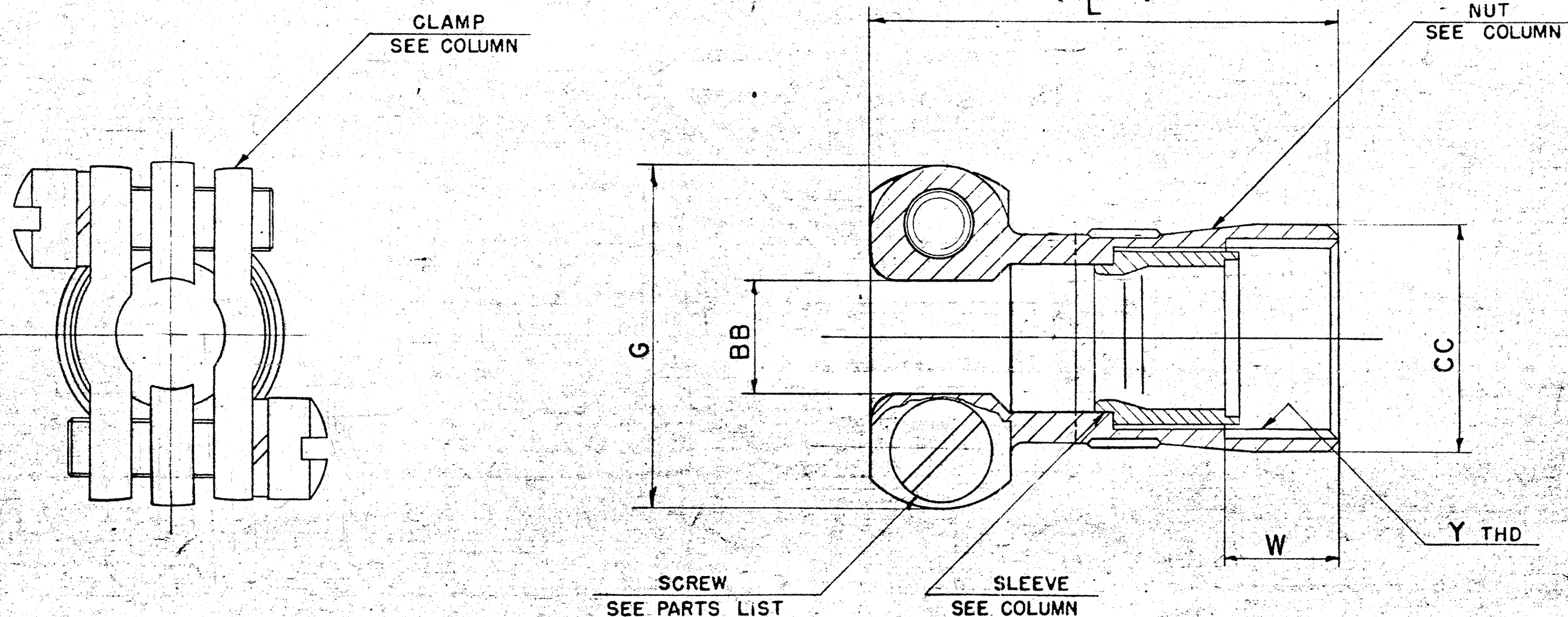


ASSEMBLY NUMBER	DETAILS				G MAX	L MAX	BB DIA +.000 -.010	CC DIA	Y THREAD REF	W +.062 -.031	SCREW SIZE	WT-LB	RELEASE
	NUT	SLEEVE	CLAMP										
			PART NUMBER	QTY									
10-101984-8	10-101982-8	10-454396-8	10-130511-8	2	.775	1.190	.250	.540	.4375-28UNEF	.250	6-32NC		33788-4
-10	-10	-10	-10		.837		.312	.665	.5625-24UNEF				
-12	-12	-12	-12		.963		.438	.793	.6875-24UNEF				
-14	-14	-14	-14		1.087		.562	.910	.8125-20UNEF				
-16	-16	-16	-16		1.150	1.292	.624	1.037	.9375-20UNEF				
-18	-18	-18	-18		1.400	1.292	.750	1.155	1.0625-18UNEF		8-32NC		
-20	-20	-20	-18		1.400	1.332	.750	1.281	1.1875-18UNEF	.344			
-22	-22	-22	-20		1.587	1.332	.938	1.408	1.3125-18UNEF	.344			
-24	-24	-24	-22		1.681	1.332	1.000	1.533	1.4375-18UNEF	.344			35524-406

REL	33788-4				
1	35524-406	ADD. 8 REL SIZE 24 & DATA	4-1-59	BARTON	
2	35407	REV DATA FOR -24	6-23-59	WELLES	
3	38524-1255	ADD. 8 REL-XX0 FINISH	7-24-62	WELLES	
A1	42524-1407	(MFG) ADD. 8 REL -XX7 8-XX8 FINISHES	9-36-64	HANN	
A2	53909-2	REV SLEEVE COL	7-5-72	WELLES	
A3	54524-368	ADD. 8 REL -XX9, -XXE, -XXG	4-17-73	HANN	
B	58525-140	(MFG) REV Y THD COL.	7-12-77	WELLES	
C	23813	(CLIT) REV L COL.	2-12-79	JED	
D	80672	(CLIT) ADD. 8 REL -XXY FINISH & DATA	9-7-95	JED	
E	85416	(CLD) ADD. 8 RELEASE -XXY & DATA	9-16-98	JED	



NOTES: REF SYMBOL

I. TO COMPLETE ASSEMBLY NO. AND DETAIL NO., ADD APPLICABLE LAST CHARACTER SUFFIX NO. FOR DESIRED FINISH.

CHROMATE TREATED
BRIGHT CADMIUM PLATE
BLACK ANODIZE
CADMIUM PLATE OLIVE DRAB
GREY ANODIZE
ANODIC COATING
CADMIUM PLATE NICKEL BASE
BRIGHT NICKEL
OLIVE DRAB, CAD. PLATE, NICKEL BASE
CHROME PLATE
NICKEL ALLOY PLATE
BLACK ZINC ALLOY PLATE
BLACK ZINC ALLOY CONDUCTIVE PLATE

SUFFIX -XX0
SUFFIX -XX1
SUFFIX -XX2
SUFFIX -XX3
SUFFIX -XX4
SUFFIX -XX5
SUFFIX -XX7
SUFFIX -XX8
SUFFIX -XX9
SUFFIX -XXE
SUFFIX -XXG
SUFFIX -XXY
SUFFIX -XXX

RELEASE
38524-1255
33788-4
52524-1407
54524-368

USE OF THIS DOCUMENT IS UNLIMITED. DOCUMENTS REFERENCED HEREON CONTAIN LIMITED RIGHTS DATA.

MATERIAL SPEC.		PROCESS SPEC.		SCINTILLA MAGNETO DIVISION BENDIX AVIATION CORPORATION SIDNEY, N. Y., U.S.A.				EXCERPTS UNLESS OTHERWISE SPECIFIED	
HEAT TREAT SPEC.		FINISH SPEC. SEE NOTE 1		NAME CLAMP ASSEMBLY, CABLE STRAIN RELIEF, ELECTRICAL CONNECTOR, TYPE PC(1)E				NEXT ASSEMBLY 10-142706/50 SEE COL	
TOOL ACC.		COM. REC.		D'MAN E. GEORGE		CHECKER W. BARTON		SCALE NONE	
				DATE 11-6-57		DATE 1-16-58		DATE 1-16-58	
				10-101984				CODE 77820	

Scanned